Analysis of US Department of Energy Record of Decision Onsite Disposal Alternative Environmental Management Disposal Facility Site 7c Central Bear Creek Valley For

The City of Oak Ridge, TN



Kalbacher Associates, LLC

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Acknowledgment: "This material is based upon work supported by the Department of Energy Office of Environmental Management under Award Number DE-EM0001621 and Department of Energy and National Nuclear Security Administration under Award Number DE-SC0019507."

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Analysis of US Department of Energy Record of Decision

Onsite Disposal Alternative - Environmental Management Disposal Facility

Site 7c

Central Bear Creek Valley

For

The City of Oak Ridge, TN

Executive Summary

On June 22, 2021, the US Department of Energy (DOE) issued its Record of Decision (ROD) for the disposal of lowlevel nuclear and hazardous wastes expected to be generated from the remediation of the Oak Ridge National Priorities List (NPL) site. DOE has selected to construct a 2.2. million cubic yard (cy) landfill at Site 7c in the Central Bear Creek Valley (CBCV) – Please See Figure 1 for the location of Site 7c.

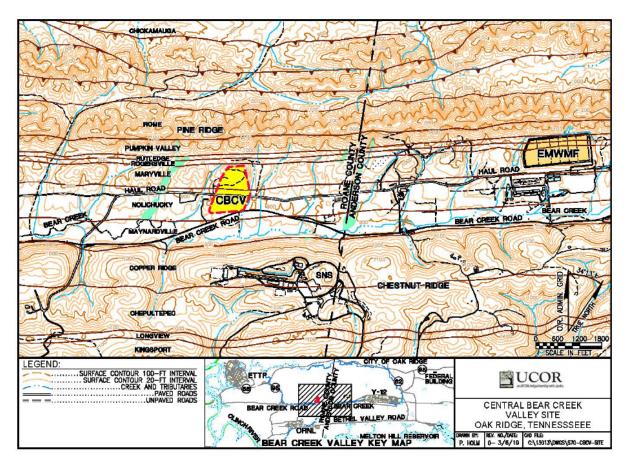


Figure 1. Location of Site 7c in the Central Bear Creek Valley, Oak Ridge, TN

The ROD documents the remedial action plan for a site or operable unit and serves the following three basic functions:

- It certifies that the remedy selection process was carried out in accordance with the Comprehensive Environmental Response Compensation Liability Act (CERCLA) and, to the extent practicable, with the National Contingency Plan (NCP).
- It describes the technical parameters of the remedy, specifying the methods selected to protect human health and the environment including treatment, engineering, and institutional control components, as well as cleanup levels.
- It provides the public with a consolidated summary of information about the site and the chosen remedy, including the rationale behind the selection.

The following provides an overview of the ROD for the Environmental Management Disposal Facility (EMDF) at site 7c which is located in the CBCV. This Executive Summary also provides an assessment of the most important elements in the ROD as it pertains to the City of Oak Ridge.

Record of Decision for EMDF

The DOE selected remedy is the Onsite Disposal Alternative - EMDF at Site 7c in the CBCV. The remedial plan includes the following components:

• DOE is required to maintain a 15-foot unsaturated zone beneath the base of emplaced wastes. The 15-foot unsaturated zone will include a 10-foot geologic buffer composed of low permeability material and a 5-foot multilayer composite liner system. The geologic buffer would consist of earthen soil (i.e., in situ soil or rock) or an engineered structure (e.g., compacted fill) that has a low-permeability of less than 1—10-5 cm/sec. The composite liner system will consist of 3 ft of clay with a permeability ≤ 1×10-7 cm/sec) placed between two impermeable high-density polyethylene liners that are each specified as at least 60-mil thickness for a total 120-mil thickness to isolate waste as well as to collect leachate and detect leakage. Leachate will flow from the leachate and leak detection collection and removal systems piping within the disposal cells to manholes for transfer into the landfill wastewater management system.

The ROD specifies that the 15-foot separation zone will be measured from the seasonal high-water table of the post-construction groundwater table elevation. The post-construction groundwater table elevation will be established before design based on review of available water level measurements, both historical and post-ROD field demonstration data, across the EMDF footprint, and with the concurrence of the Federal Facility Agreement (FFA) parties which are the Department of Energy (DOE), US Environmental Protection Agency (EPA) and the Tennessee Department of Environmental Control (TDEC). The ROD states that both TDEC and EPA expressed concern that predicted post-construction groundwater conditions used for preliminary design might not be achievable. Therefore, a post-ROD field demonstration will be performed in coordination with TDEC and EPA to obtain additional groundwater data that will be reviewed and evaluated in order to support a final design.

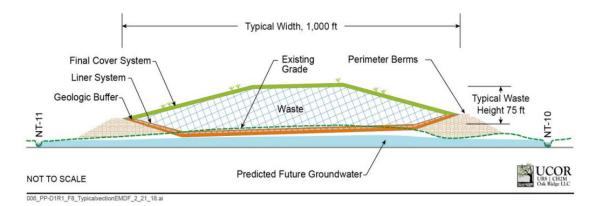
• The EMDF will be constructed to have an approximate capacity of 2.2 million cubic yards (cy) of disposal space. The conceptual design included in the ROD shows that four waste cells would be constructed to accept CERCLA waste. The EMDF will be completed in phases as remediation at the Oak Ridge Reservation progresses. The

landfill will include a clean-fill dike, a multi-layer base liner system with a double leachate collection/detection system to isolate waste from groundwater, and a multilayer cover to reduce infiltration and permanently isolate the waste from human and environmental receptors. The EMDF liner system and cover system will be consistent with Resource Conservation and Recovery Act (RCRA) and Toxic Substances Control Act (TSCA) <u>substantive</u> requirements.

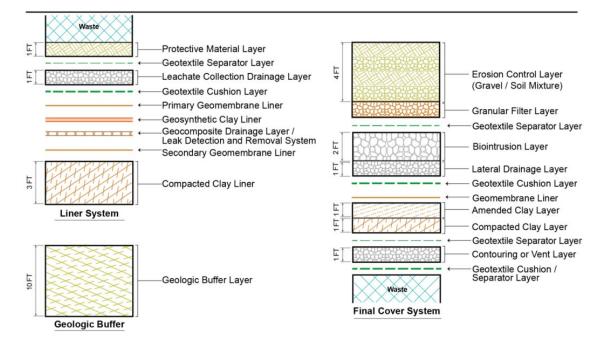
• DOE shall construct groundwater and surface water drainage features, as needed, to ensure long-term protection of human health and the environment and to be consistent with Applicable Relevant and Appropriate Rules (ARAR). Surface water and groundwater will be managed by diverting water around the facility and constructing a liner and geologic buffer system that will isolate the facility from groundwater.

• After closure of the landfill facility, a 11-ft final cover system will be installed that includes geosynthetic layers. DOE expects this system will limit surface water infiltration into the landfill for hundreds and up to thousands of years, minimizing release of contaminants and further ensuring that the groundwater table remains subdued beneath the footprint. In addition, maintenance and monitoring of the leachate collection and leak detection systems along with required groundwater monitoring will provide indications of potential releases of radionuclides to groundwater and permit the implementation of remedial measures prior to discharge to the ground surface or migration from the disposal site.

A graphical depiction of both the proposed EMDF Liner System and Cover System are provided from the Proposed Plan for the Disposal of Oak Ridge Reservation Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Waste September 2018, DOE/OR/01-2695&D2/R1, from which the ROD is based upon.







• DOE will construct support facilities adjacent to the landfill that may include operations/support trailers; staging/laydown areas; borrow areas; stockpile areas; parking areas; wastewater storage tanks or basins; truck loading stations; electrical, water, and communication utilities; truck weigh scale; guard stations; wastewater and stormwater management systems; storage/staging areas; material stockpile areas; and spoil areas.

• DOE will construct and operate a landfill wastewater treatment system (LWTS) consistent with ARARs. However, the ROD does not present a definite plan to build wastewater treatment and interim storage facilities at EMDF. Neither does the plan discuss anticipated volumes, contaminants, discharge limits, storage capacity needs, or cost estimates. Definitive, long-term wastewater management plans should be included for public review.

• With respect to the treatment of mercury contaminated material, DOE has agreed that the wastewater discharge limits for mercury will be 51 ng/L (ppt) as a monthly average concentration (numeric recreational water quality criteria) and 1400 ng/L (ppt) maximum daily limit (numeric fish and aquatic life water quality criteria). All discharge water from the EMDF will be treated as necessary to meet the most stringent applicable instream water

quality criteria, including recreational, with consideration of the stream mixing zone at the point of discharge. Storage capacity will be provided where practicable in order to manage water during storm events.

• Engineered perimeter structures, such as mechanically stabilized earth walls or similar structures, will be constructed if needed. These structures may be necessary and would be constructed to help meet the required separation distance of 15 feet between landfill waste and the seasonal high groundwater elevation.

• DOE will perform routine performance monitoring during operation of the EMDF and post-closure monitoring of the EMDF, consistent with ARARs.

• DOE will perform long-term maintenance, surveillance, and monitoring of the EMDF, consistent with ARARs, to ensure the integrity of the engineered facility for as long as the waste remains a threat to human health or the environment.

• DOE will implement Institutional Controls at the EMDF. DOE will maintain surveillance at the EMDF to prevent access to the waste in the future for as long as the waste remains a threat to human health or the environment, consistent with ARARs.

• DOE has changed the initial land use designations {from the Bear Creek Valley (BCV) Phase I ROD} used to set remediation goals in BCV Zones 1 and 2. Zone 1 is modified to restricted recreational, and Zone 2 is modified to DOE-controlled industrial land use for purposes of setting remediation goals for near-term and long-term consideration.

Off-Site Disposal Option (Not Accepted by DOE)

As part of the Feasibility Study for the EMDF and the Proposed Plan that was issued in September 2018, DOE evaluated the remedial option of off-site disposal. DOE determined that this remedial alternative was not the preferred option because it cost more that the construction and operation of the EMDF and that it would result in greater short-term risk being posed from the transport of low-level nuclear and hazardous waste to DOE approved disposal sites in either Texas or Nevada. According to DOE, the off-site disposal alternative would meet all Remedial Action Objectives (meaning that no waivers of law or regulations would be required to implement this remedy); be protective because waste would be disposed in a landfill designed for long-term containment, it would more protective than the Onsite or Hybrid Disposal Alternatives in preventing releases on the ORR because waste would be permanently removed and disposed in unpopulated regions with greater depths to groundwater; but it would be less protective in the short term because of increased transportation risks. According to DOE, the difference in cost between onsite and off-site disposal alternatives were \$537.2 million for the EMDF and \$1,315 – \$1,494 million for the off-site disposal option. Two commercial operators of low-level and hazardous waste disposal facilities submitted comments to the Proposed Plan that disputed DOE's cost estimates for off-site disposal. According to Waste Control Strategies (WCS) which operates a DOE approved low-level nuclear and hazardous waste landfill facility in Texas, the true costs at WCS or other commercial disposal facilities would more likely fall in the range of \$150-\$300 per cubic yard (depending on soil and debris mix); transportation costs would be between \$125 and \$180 per cubic yard (all in 2018 dollars). As such, the "breakeven volume" as identified in the proposed plan extends significantly beyond the estimated 750,000

cubic yards and could well, given current uncertainties in total volumes to be remediated, extend through the lifetime of the program. At the very least, WCS believes the true cost of the off-site option at WCS compares favorably with the \$276 estimated cost of the preferred alternative and provides the DOE with a fully constructed, fully licensed, and readily available alternative.

Waste Acceptance Criteria

• Waste Acceptance Criteria (WAC) for EMDF will include administrative and analytical waste limitations. The remedy requires that wastes not meeting the EMDF WAC will either be treated to meet the WAC or sent off-site for disposal. Additional operational-based constraints on the size, weight, dimensions and similar physical characteristics as well as radionuclide inventory will be established to ensure waste can be safely received and disposed.

DOE further describes the basis for the WAC will be described in the WAC Compliance Plan that has not yet been prepared. The WAC Compliance Plan will specify how sample analyses are completed and how they are applied to incoming waste streams. DOE's WAC Compliance Plan "will develop details regarding implementation of the WAC, roles and responsibilities of the generator versus the disposal facility, and how the sum-of-fractions analyses are to be completed and applied as well as how inventory limits would be tracked. If a waste is proposed for disposal containing a radionuclide that had not been previously included in the modeling/WAC, a method for managing that situation will be outlined in the plan."

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Pursuant to the Administrative WAC criteria listed in the ROD, the following material from disposal in the EMDF:

- Transuranic waste
- Greater than C waste
- Pyrophoric/detonatable/explosive wastes
- Free liquids
- Bulk liquids exceeding 500 ppm PCBs are prohibited. Bulk liquids containing PCBs at or below 500 ppm must be treated such that it no longer contains free liquids.
- PCB containers with PCB liquids between 50 ppm and 500 ppm are allowed with additional sorbent material included.
- Waste shall be limited to prevent nuclear criticality during all phases of waste cell operation, including active waste disposal operations and inactive, post-closure periods

Analytic WAC for the EMDF are based on:

- the analysis of release of radionuclides beneath the EMDF that could expose a hypothetical future human receptor 100 to 1000 years post-closure (release scenario), and
- exposure due to a hypothetical inadvertent human intrusion into the waste 100 to 1000 years post-closure (intrusion scenario) (UCOR LLC 2020).

DOE estimates that about 10% of the waste from tearing down buildings and digging up dirt is projected to not meet waste acceptance criteria and will disposed of off-site be either truck or train.

Safety-based WAC will also be developed that takes into consideration nuclear criticality issues. This WAC will be documented outside of the ROD.

Remedy Selection

DOE states in the ROD that the selection of the preferred alternative was based, in part, on the increased transportation risks associated with the off-site shipment of waste for disposal. When the volume of waste and the distance required for disposal are evaluated, the statistical evaluation projects a significant increase in fatalities and injuries resulting from transportation accidents. In addition, DOE's selection was based on a lower cost to construct and operate the EMDF than to ship wastes off-site to licensed facilities in Nevada or Texas.

DOE noted in the responsiveness summary that "The government cannot guarantee any specific waste volume in any contract negotiations for decades in the future due to the annual appropriation process, so any assumption that used such a cost savings based on guaranteed volumes would not be appropriate."

Multiple commenters stated that DOE's off-site disposal cost analysis was flawed. *EnergySolutions* stated that it was confident that it could support DOE with off-site disposal at significantly lower costs than estimated by DOE for off-site disposal. Waste Control Specialists (WCS) stated that the preferred remedy should be re-evaluated in light of the availability of existing commercial disposal options such as the WCS facility in Andrews, Texas. They noted that If DOE had conducted a fuller examination of their facilities, a more realistic cost for off-site disposal would be established.

The proposed plan states that the cost of off-site disposal would range from \$675-\$767 per cubic yard in present worth 2016 dollars. WCS experience suggests that the true costs at WCS or other commercial disposal facilities would more likely fall in the range of \$150-\$300 per cubic yard (depending on soil and debris mix); transportation costs would be between \$125 and \$180 per cubic yard (all in 2018 dollars). As such, the "breakeven volume" as identified in the proposed plan extends significantly beyond the estimated 750,000 cubic yards and could well, given current uncertainties in total volumes to be remediated, extend through the lifetime of the program. At the very least, the true cost of the off-site option at WCS compares favorably with the \$276 estimated cost of the preferred alternative and provides DOE with a fully constructed, fully licensed, and readily available alternative.

WCS noted that "It would appear that beyond cost, a significant factor motivating the Department to pursue an onsite option is the stated "significantly greater" risk to the public from injuries and/or fatalities resulting from transportation. Given the availability of transport directly to the WCS facilities by rail, these risks are significantly reduced. In addition, WCS does not believe that the transportation statistics that were used are truly indicative of the US experience with safe transportation of radioactive waste."

Site 7c Environmental Studies

In support of the ROD, DOE completed two environmental investigations of site 7c in 2018 and 2019. The investigations are entitled,

- Technical Memorandum (TM) #1, Environmental Management Disposal Facility, Phase 1 Field Sampling Results, Oak Ridge, Tennessee, July 2018
- Technical Memorandum #2, Environmental Management Disposal Facility Phase 1 Monitoring, Oak Ridge, Tennessee, May 2019

The TM's document the limited and incomplete field and laboratory studies undertaken to better understand the surface hydrology, the surface and subsurface geology, the groundwater, and the geotechnical characteristics of subsurface soil and rock at site 7c.

DOE has noted in TM #1 that the geology of site 7c is,

"typical of BCV with steeply dipping, fractured bedrock, and there are no major karstic features in the Maryville, Nolichucky, or Rogersville formations underlying the CBCV site. Core drilling for the EMDF piezometers confirmed the presence of typical BCV geologic structures in the subsurface, including steeply dipping beds; interbedded shales, siltstones, and some limestone; and the presence of joints and fractures in bedrock.... Precipitation primarily runs off as surface water and shallow groundwater in the stormflow zone....Flumes record higher stream flows following precipitation, indicating that most precipitation is running off as stormwater. Flow rates rapidly decrease when precipitation is over, indicating a smaller influence from groundwater....Groundwater elevations are typical of other BCV wells in similar settings. Groundwater levels measured in both deep and shallow piezometers during the Phase 1 characterization confirmed that prior to landfill construction, groundwater discharges as seeps in the valleys and drainages. Mirroring topography, groundwater is higher beneath knolls/ridges. However, the groundwater elevation beneath the largest knoll in the site is deeper below ground surface than predicted in the RI/FS. Groundwater levels show responses to rainfall events and downward gradients beneath the knoll, indicating minor recharge is occurring on the site."

DOE presents a fair and reasoned analysis of the surface hydrology, geology and shallow groundwater flow regime at Site 7c. This analysis includes the application of groundwater and landfill leachate modeling to substantiate DOE's position that the proposed engineered landfill system will lower the groundwater level to at least 15 feet below the elevation of waste placement. The modeling results are then used as the basis for requesting waivers to applicable state and federal landfill siting regulations that cannot be met at site 7c under current conditions.

An alternative fair and reasoned analysis of the hydrogeologic conditions at Site 7c is that it is not a good location for siting a low-level nuclear and hazardous waste landfill. The validation of groundwater modeling is dependent on the quality and quantity of available data. The data collected in support of the modeling undertaken by DOE for the EMDF site 7c site is insufficient to confidently predict the groundwater condition with the proposed engineered landfill systems. DOE has collected groundwater data from eight sets of paired monitor well nests with two of the paired well nests located outside of the planned landfill area (one upgradient and another downgradient). This reasoning is reaffirmed by EPA and TDEC's decision to require DOE to complete additional environmental studies at the EMDF to substantiate DOE's position that the engineered landfill will achieve the 15-foot groundwater separation to waste placement. DOE's groundwater elevation data from the TM's reveals that only one well nest location (GW 983/982) fulfills the ROD requirement to maintain a 15-foot groundwater separation standard to waste placement. DOE believes that the construction of a berm around the perimeter of the landfill which is underlain by a drainage system will in combination with a 11-foot low-permeability landfill cover system and a 10-foot low-permeability geologic buffer material and the 5-foot multi-layer composite liner system will result in lowering the seasonal high water table elevation to at least 15 feet from waste placed in the EMDF.

While it is possible that the DOE landfill design specifications will achieve the 15-foot separation, it appears that the only way to prove or disprove this claim will be to construct the landfill and determine if the landfill system lowers the water table or if DOE will need to add fill material to elevate the landfill bottom to meet the 15-foot separation requirement.

GW 983/982 is the highest elevation on the EMDF. Topographic high areas are generally groundwater recharge areas where the distance from land surface to the water table is commonly larger than in discharge areas, or generally topographic low areas.

Site 7c is located downhill from Pine Ridge. Pine Ridge has a general elevation of approximately 1,180 feet. GW 983/982 has an elevation of 1,015 feet. The EMDF site is a groundwater discharge area to the Pine Ridge which is reflected in the DOE measured depths to groundwater at the EMDF. At GW 983/982 the depth to the water table is 58 feet, however, at GW 998/999 the groundwater discharges at the ground surface under artesian conditions. All other well nests at site 7c have recorded measured depths from land surface to water table elevations of less than 15 feet.

The steep topographic relief from the Pine Ridge to the EMDF (1,180 feet to 1,015 feet and lower elevations) produces a groundwater pressure head at site 7c. There is over 165 feet of elevation displacement which creates the hydrologic pressure head {i.e., Force (Pressure Head) = mass (groundwater) x gravity (165 feet of displacement)}. Pressure is defined as Force/Area.

DOE asserts in Technical Memorandum #2 that there is preferential movement of groundwater laterally than a vertical component of groundwater flow. However, five of the eight well nests on site 7c demonstrate an upward vertical hydraulic gradient meaning that the measured groundwater elevation of the deeper monitor well in the well nest pair has a higher groundwater elevation than the shallow nested well. Please see Table 1 below.

Piezometer	Mid-point of screen (ft bgs)	Total depth (ft bgs)	Vertical gradient during dry conditions, September 2018 (ft/ft)	Vertical gradient direction during dry conditions, September 2018	Vertical gradient during wet conditions, February 2019 (ft/ft)	Vertical gradient direction during wet conditions, February 2019
GW-978	64.5	80.0	0.12	Down	<0.01	Down
GW-979 GW-980R	31.3 64.95	37.8 74.4				
GW-980K GW-981	27.1	34.0	0.19	Down	0.28	Down
GW-982	107.1	126.5			0.00	-
GW-983	84.2	92.2	<-0.01	Up	0.03	Down
GW-986	43.5	59.6	-0.01	Ue	-0.02	Ue
GW-987	21.1	27.9	-0.01	Up	-0.02	Up
GW-988	66.9	78.5	0.02	Down	0.08	Down
GW-989	38.6	45.0	0.02	Down	0.00	Down
GW-992R	41.85	55.5	-0.02	Up	-0.07	Up
GW-993	28.0	35.5	-0.02	Ср	-0.07	op
GW-994	47.0	55.0	-0.07	Up	<-0.01	Up
GW-995	27.1	34.0	-0.07	υp	~-0.01	op
GW-998	31.6	45.0	-0.01	Up	-0.03	Up
GW-999	15.3	22.0	-0.01	Ср	-0.05	Op

CBCV = Central Bear Creek Valley. ft bgs = feet below ground surface. GW = groundwater well. R = replacement borehole.

Table 1. Vertical Gradients at Site 7c

Because additional environmental studies will be conducted post-ROD, findings that do not support DOE's position would not change the siting decision, but they could result in reduced capacity in the landfill. The loss of capacity probably would be small (maybe on the order of 10%), but it could result in more waste being sent off-site for disposal than DOE currently plans or increasing the chance that DOE will decide to site a third CERCLA landfill in Oak Ridge.

Compliance with Clean Water Act

DOE states that the EMDF wastewater treatment system will meet ARARs, including portions of the Clean Water Act (CWA) that address hazardous chemicals and ARARs addressing radiological discharges. Treatment would reduce contaminants to levels required for discharge to Bear Creek or its tributaries.

The ROD does not present a definite plan to build wastewater treatment and interim storage facilities at EMDF. Neither does the plan discuss anticipated volumes, contaminants, discharge limits, storage capacity needs, or cost estimates. Definitive, long-term wastewater management plans should be included for public review.

DOE has complied with the City of Oak Ridge's request to discharge treated wastewater to CWA and TDEC requirements.

Waivers to Applicable Regulations Governing Landfill Siting

DOE recognizes that based on the hydrogeology at 7c the siting of a low-level nuclear and hazardous waste landfill will require receiving waivers of applicable state and federal regulations.

DOE has received a waiver of Toxic Substances Control Act (TSCA) 40 CFR 761.75(c)(4) which is the requirement to have waste in the landfill no closer than 50' to the seasonal high groundwater table. A TSCA waiver under 40 CFR

761.75(c)(4) is allowed if evidence can be submitted that the landfill operation "...will not present an unreasonable risk of injury to health or the environment from PCBs when one or more of the requirements of paragraph (b) of this section are not met." This waiver may be used in situations where equivalent or better results could be achieved using an alternative design or method of operation. DOE justifies a waiver of the TSCA hydrologic conditions requirement on the basis that the EMDF will be at least as protective due to the following design elements, which provide protectiveness exceeding that provided through the siting requirements:

- More stringent liner and leachate detection and collection requirements under RCRA.
- Low permeability vadose zone geologic buffer material as committed to in this ROD.

DOE has received an exemption of TDEC 0400-20-11-.17(1)(h), which is also a Nuclear Regulatory Commission (NRC) Low-Level Waste Siting criterion, which states that "the hydrogeologic unit used for disposal shall not discharge groundwater to the surface within the disposal site." DOE states that the engineering design features (geologic buffer, liner, and geosynthetics within the liner), along with the material specifications they must meet (e.g., per RCRA), exceed design requirements specified in the TDEC NRC-based Licensing Requirements for Land Disposal of Radioactive Waste (TDEC 0400-20-11), which does not require any material, liner, or other engineered feature between the waste and the hydrogeologic unit used for disposal.

Mercury Treatment and Disposal

DOE will meet all regulatory requirements pertaining to mercury treatment and onsite disposal of waste, including the Resource Conservation and Recovery Act (RCRA) requirements that dictate WAC for mercury.

All recovered elemental mercury will not be disposed in any Oak Ridge landfill and will eventually be shipped offsite, subject to availability of a disposition pathway. All mercury hazardous waste as determined under RCRA (waste code D009, as determined by the method specified in 40 CFR 261.24.) will be shipped off-site for treatment and disposal.

The wastewater discharge limits for mercury will be 51 nanograms/liter (ng/L) which is also parts per trillion (ppt) as a monthly average concentration (numeric recreational water quality criteria) and 1400 ng/L (ppt) maximum daily limit (numeric fish and aquatic life water quality criteria).

The City of Oak Ridge request for more robust treatment of Mercury contamination was addressed by DOE in the ROD.

Land Use Designation Change for Zone 2 in the Bear Creek Valley

As part of the ROD, DOE unilaterally changed the land use designation for the CBCV site from residential to industrial. DOE's basis for changing the land use designation is the BCV Phase I ROD (DOE 2000) that was used to set land use controls and remediation goals for Zones 1 and 2. For Zone 1 (the area adjacent to the proposed EMDF site), the near-term and long-term land usage for purposes of determining land use controls and setting remediation goals is modified to restricted recreational.

DOE unilaterally changed the land use designation in Zone 2 to industrial without engaging with the City of Oak Ridge. Land use is typically determined at the local government level. The change in land use from recreational in Zone 2 to industrial should result in an increase in the DOE Payment in Lieu of Taxes (PILT) to the city of Oak Ridge and Roane County based on a higher value use. DOE has indicated that they will not support changes to PILT payments. The land use designations for purposes of cleanup were developed some two decades ago through a consultative process (the End-Use Working Group) that involved DOE, local citizens, and local government representatives. DOE has pointed with pride to the End-Use Working Group as a successful initiative and a model to be emulated elsewhere. The unilateral change in land use designation is an indication to citizens and local government that DOE is not an honest broker and should not be trusted in future initiatives of this nature.

Economic Impact of On-Site Disposal

DOE has maintained the position that the construction and operation of the EMDF will have a positive impact on the local economy. DOE cites the analysis completed by the University of Tennessee (University of Tennessee 2015) which indicated that construction and operation of this facility were estimated to have a significant positive economic impact on the Anderson, Roane (including the city of Oak Ridge), and Knox Counties region as measured by personal income, sales and use tax revenue, and employment.

DOE also asserts that a waste rail loading facility would be needed at the former K-792 area at the East Tennessee Technology Park (ETTP) to support off-site disposal. According to DOE, this option would have negative impacts to reindustrialization at ETTP and is inconsistent with future development goals of the site. The current rail spurs at ETTP that would be needed for future rail transportation of waste traverse through the heart of the ETTP site.

Both Roane County and the City of Oak Ridge governments have expressed the belief that the EMDF will do more economic harm than good in and around the city. They point to a stagnant population growth since 1990 while the outlier areas are projecting a 34% population growth rate. In addition, many city officials view the rail facility as a potential benefit. There is a rail line to the industrial park area, but it is almost never used, and addition of facilities for loading and unloading railcars would make the rail line useful to industry. It is ironic that DOE believes a rail freight-handling facility would be deleterious to economic development, while they are insisting that there is no adverse effect from hosting a radioactive and hazardous waste landfill.

Payment in Lieu of Taxes

DOE states in the ROD that the Oak Ridge Reservation was acquired in 1942 and 1943 and was predominantly assessed for tax purposes as agricultural property. DOE has current PILT intergovernmental agreements with the City of Oak Ridge as well as Roane and Anderson Counties, which have all demonstrated self-sufficiency over time; those annual agreements define the terms and conditions of PILT payments. According to DOE, CERCLA remedial action decisions cannot play a role in the determination of PILT payments.

Natural Resource Damage Assessment

DOE notes that the Natural Resource Damage Assessment (NRDA) provisions of CERCLA are generally addressed at or near the conclusion of a remedial action to address the loss of natural resource services that occurred before and during the implementation of the remedial action. Impacts caused directly from the implementation of a remedial actions.

NEPA

DOE believes that it has complied with National Environmental Policy Act (NEPA) requirements through incorporation of NEPA data into the CERCLA RI/FS. DOE has undertaken an assessment of socio-economic impact on a regional scale and chooses not to consider the negative economic impact that has been ongoing in the City of Oak Ridge and Roane County for decades from the placement of the EMWMF and now the future EMDF.

Recommendations

- The City should continue to advance arguments to compel DOE to pay natural resource damages for injuries sustained from the construction of the EMDF.
- The City should consider seeking Congressional assistance to appropriate additional PILT funds as a consequence of the negative socio-economic impact the EMDF will have on recruiting and retaining business investment and in attracting new residents.
- The City should monitor and comment on the post-ROD field demonstration studies that will be performed in coordination with TDEC and EPA to obtain additional groundwater data that will be reviewed and evaluated in order to support a final landfill design.
- The City should insist that DOE, EPA and TDEC continue to provide meaningful opportunities to comment on major investigations and decisions associated with the EMDF. Specifically, the City will want to comment on:
 - The Final WAC Compliance Plan,
 - The design and operation of the Landfill Wastewater Treatment System,
 - Any contemplated land use designations, and
 - The EPA Administrator required fish study. This study will assess radionuclides in fish tissue and other media in Bear Creek, and evaluate fish consumption, exposure and risk assessment data, to help inform the development of Preliminary Remediation Goals (PRG) for radionuclides at this site.

Table Summary of DOE Responsiveness Summary

The following table includes text from the ROD from DOE on various issues of importance to Oak Ridge. It includes comments from the Oak Ridge community to the Proposed Plan; comments on the positions taken by DOE on issues of importance to the City; and a fourth column that describes how the City's comments were either accepted or rejected by DOE.

ROD Issue	DOE Decision	Oak Ridge Request/Concern	Comment	Disposition of City Comments
CERCLA Definition of Site	Page 2-50. The term onsite means the areal extent of contamination and all suitable areas in very close proximity to the contamination necessary for implementation of the response action. By virtue of its location within the contiguous geographical boundaries of ORR, a single disposal facility will constitute a "suitable area in very close proximity to the contamination" in the case of areas of contamination on the Oak Ridge NPL Site. Accordingly, the disposal facility is considered "onsite" for the purposes of evaluating potential onsite disposal alternatives.		A fair reading of the DOE's definition of site indicates that the entire Oak Ridge Reservation is considered part of the Superfund Site. With the approval of this ROD, the change in land use designation for the CBCV is from recreational use in the near-term and unrestricted in the long- term to DOE-controlled industrial use (same as for Zone 3) and Zone 1 will also have a change in land use designation. DOE has established these land use designations without the City of Oak Ridge's engagement and agreement for the purpose of determining remediation goals both near- and long-term for the EMDF. Therefore, Zones 2 and 3 have been brought into the Superfund Site and Zone 1 was previously in the Superfund Site and Zone 1 was previously in the Superfund sphere by virtue of the siting of the EMWMF. In addition, DOE states that the land use designation captured in the BCV Phase I ROD (DOE 2000) that was used to set land use controls and remediation goals for Zones 1 and 2 will need to be changed. For Zone 1 (the area adjacent to the proposed EMDF site), the near-term and long- term land usage for purposes of determining land use controls and setting remediation goals is modified to restricted recreational. Zone 2, as stated above will be designated industrial use.	Not Accepted. DOE unilaterally changed the land use designation for Zone 2 in the CBCV.
Application of the Superfund Law to	Page 2-16. Unlike a RI/FS for a typical remediation project, the purpose of the EMDF RI/FS was not to evaluate alternatives	Page 3-70 – 3-73. From Ellen Smith. The proposed siting, construction, and	DOE intends to use the CERCLA process for the cleanup of other areas of the ORR.	Not Accepted. The decision to apply CERCLA for the

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approve the siting,	for cleaning up a contaminated site, but to evaluate	operation of the EMDF disposal cell as	Both Federal and State environmental statutes	construction of the EMWMF
design and	alternatives for disposal of CERCLA wastes generated from	a CERCLA remedial action is a	and regulations include siting requirements for	set precedent for invoking
construction of a	other remediation projects on the Oak Ridge NPL Site.	misapplication of the CERCLA statute.	new landfills in greenfields (TSCA, RCRA C and D).	the CERCLA process for the
Low-Level Nuclear		The CERCLA statute was designed to	These sitings for new landfills in a greenfield area	EMDF.
Waste Landfill on a	RAOs, COCs, and associated site risks for other operable units	help get waste sites cleaned up quickly,	have never been based on the development of a	
Greenfield "clean	on the Oak Ridge NPL Site are identified in existing and	not to create new waste site on clean	CERCLA remedial action plan.	
site	forthcoming CERCLA decision documents.	land and deposit waste in it over a 20-		
		year period. It's clearly advantageous		
	Page 3-54. The CERCLA process has been used to support	to DOE to treat the EMDF as a		
	decisions for many disposal facilities across the United States,	Superfund cleanup action, not a		
	some on previously disturbed sites and others on "greenfield"	landfill, because this allows DOE to		
	sites, including many disposal sites at CERCLA facilities (e.g.,	bypass the normal procedural		
	Oak Ridge, Hanford, and the Fernald and Portsmouth sites in	requirements of environmental laws		
	Ohio).	and regulations for landfills (such as the		
		National Environmental Policy Act and		
		the requirements for licensing and		
		inspections by regulatory agencies that		
		could shut the project down if it were		
		in violation), it shields DOE from legal		
		challenges to the decision to build it,		
		and it allows DOE to request and		
		possibly obtain waivers from the		
		substantive environmental		
		requirements that would normally		
		apply. It appears to me that the EMDF		
		could not be built if it had to comply		
		with normal environmental laws and		
		regulations.		
		Page 3-122. The Superfund law		
		(CERCLA) is designed for cleaning up		
		contaminated property, but DOE-EM's		
		Preferred Choice is to contaminate a		
		clean site, Central Bear Creek Valley		
L	1		1	1

		(CBCV). Forever sacrificing 70 green		
		acres is not "remediation"; it is the		
		exact opposite. It is unreasonable to		
		put the entire ORR (most of which is		
		clean) into one basket (1 monolithic		
		site on the National Priorities List) just		
		in order to shuffle hazardous waste		
		around it. In this situation, RCRA is the		
		correct process, not CERCLA.		
Adequacy of	Page 3-106. There are hundreds of wells in Bear Creek Valley	Page 3-105. Site Characteristics. DOE	DOE issues a Proposed Plan and presents it to the	Partially Accepted. DOE has
Remedial	with decades of data. This extensive data set was used to	indicates that the Bear Creek Valley is	public. DOE then indicates in the ROD that	agreed to complete additional
Investigation	support conclusions in the Remedial Investigation/Feasibility	the most appropriate location for	additional investigations will be required to	groundwater elevation studies
	Study (RI/FS). During preparation of the Proposed Plan, DOE	construction of an on-site waste	support their Plan. This approach is analogous to	and modeling to insure that
	began more site-specific characterization efforts at the	disposal facility. As part of the 2017	"putting the cart before the horse," and is clearly	the waste disposed at the
	request of the other Federal Facility Agreement parties. The	RI/FS, DOE evaluated several locations	out of order in the decision-making process on an	EMDF will meet a 15 foot
	additional site characterization for Central Bear Creek Valley	for the construction of the EMDF. The	issue of such significance to the citizens of Oak	separation from the seasonal
	evaluating geologic and hydrogeologic conditions was	site locations are shown in the figure	Ridge.	high-water table. DOE will
	conducted in two phases. The first phase, with the referenced	below. DOE indicates that these site		undertake an aquatic study
	eight well pairs (16 wells) monitored for over a year as well as	areas have been thoroughly tested over	The Technical Memorandum was completed after	of Bear Creek, and
	monitoring results from other existing wells in Bear Creek	the past three decades and the	the Proposed Plan was issued. Therefore, DOE has	evaluate fish consumption,
	Valley to supplement the general understanding of the site,	Department directs the reader to	not complied with the CERCLA process if the RI/FS	exposure and risk assessment
	was used to support identification of a preferred location in	Appendix E in the completed in 2017	did not include the investigation undertaken post	data, to help inform the
	the Proposed Plan and the selection of the location in this	RI/FS to review the summary of	issuance of the Proposed Plan.	development of PRGs for
	ROD. Analysis of the first phase data confirmed DOE's	investigations completed. DOE also		radionuclides at this site.
	understanding of the site. Since then, there has been the	then indicates that further data	DOE has indicated that additional studies will be	
	installation of 16 more wells, 32 borings, and 17 test pits as	collection efforts will be undertaken at	required to be completed prior to implementation	
	part of a second phase of characterization were completed to	site 7c to further characterize the site	of the Remedial Design and Remedial Action which	
	support the design. The design, as it progresses, will be	during wet and dry seasons. In the	is the construction and filling of the EMDF. DOE is	
	modified as needed to consider the new data. Technical	event the data indicates that site	required by agreement from both TDEC and EPA	
	Memoranda presenting the results of the initial evaluation can	suitability will require changes to the	to finalize WAC, undertake additional	
	be found in the Administrative Record.	EMDF design, it will be documented in	groundwater studies to determine the conditions	
		the Administrative Record and possible	necessary to maintain a minimum 15-foot	
	Page 3-118 and 3-119. DOE disagrees that the Proposed Plan is	issuance of a revised Proposed Plan.	separation from the groundwater to waste	
	incomplete. The CERCLA process requires that DOE issue a	DOE also indicates that a "buffer area"	disposed in the EMDF, complete the design	

Proposed Plan to summarize the evaluation of alternatives	will be maintained between site 7c and	requirements of the on-site wastewater treatment	
contained in the detailed RI/FS and to identify DOE's	the Maynardville Limestone formation	system, and complete studies on the impact of	
preferred alternative for implementation of the selected	which is a karst forming geologic unit.	nuclear material on fish in Bear Creek.	
remedy. Detailed information on the alternatives evaluated			
including the sites evaluated for the onsite alternative, are	"a preliminary review of the TM		
contained in the RI/FS. Anyone seeking detailed information	indicates that the conceptual design of		
on any aspect of the alternatives evaluated will be able to	the EMDFmay need to be revised to		
find that information in the RI/FS.	accommodate the new information on		
	the site hydrology and to satisfy the		
Page 3-156. The U.S. Department of Energy (DOE) has	threshold CERCLA criteria." The above		
conducted additional work needed to support selecting a	statements are contradictory. First,		
remedy in the Record of Decision (ROD). DOE has worked wit	DOE indicates that site 7c is the most		
the other Federal Facility Agreement parties to agree to a fina	appropriate location for the EMDF, but		
list of applicable or relevant and appropriate requirements	then states that more study is required,		
(ARARs), the final waste acceptance criteria (WAC), and	and the landfill design needs to be		
discharge limits. These are details that typically are not	changed. A site should not be		
included in a Proposed Plan. As these final elements did not	characterized as most appropriate if		
change the essence of the disposal facility design nor change	pertinent data has not been collected		
any of the protectiveness, effectiveness, implementability, o	r and the design has to change.		
cost evaluation criteria, no additional public comment is			
needed. DOE will look for opportunities to keep the public	3-145. From Mark Watson. Site Testing		
informed as the project progresses.	is incomplete to make a Landfill Site		
	Selection. On Page 6 of the Proposed		
	Plan DOE indicates that the Bear Creek		
	Valley is the most appropriate location		
	for construction of an on-site waste		
	disposal facility. However, DOE also		
	indicates that further data collection		
	efforts will be undertaken at site 7c to		
	further characterize the site during wet		
	and dry seasons and that "the		
	conceptual design of the EMDFmay		
	need to be revised to accommodate		
	the new information on the site		

		hydrology and to satisfy the threshold		
		CERCLA criteria." A site should not be		
		characterized as most appropriate if		
		pertinent data has not been collected		
		and a determination has already been		
		made that a design change is needed.		
EMDF Remedial	Page 2-17.		Per the ROD, DOE is required to maintain a 15-	Accepted. The DOE proposed
Action Objectives	 Prevent exposure of people to CERCLA waste (or 		foot unsaturated zone beneath the base of	remedy satisfies Remedial Action
	contaminants released from the waste into the environment)		emplaced wastes and the seasonal high water	Objectives.
	through meeting chemical-, location-, and action-specific		table elevation. This requirement has been added	
	ARARs, and by preventing exposure that exceeds a human		as an RAO in order to assure protectiveness	
	health risk of 10-4 to 10-6 ELCR or HI of 1.		during landfill operation and post-closure.	
	• Prevent adverse impacts to water resources (surface water			
	and groundwater) from CERCLA waste or contaminants		October 9, 2019, Letter from EPA Region IV and	
	released from the waste through meeting chemical-, location-,		TDEC to DOE (Jay Mullis), "Using direct	
	and action-specific ARARs, and by preventing exposure that		groundwater elevation measurements from on-	
	exceeds a human health risk of 10-4 to 10-6 ECLR or HI of 1		site groundwater monitoring wells,	
	• Prevent unacceptable exposure to ecological receptors from		EPA, the State, and the Department of Energy	
	CERCLA waste contaminants through meeting chemical-,		shall determine the minimum elevation for	
	location-, and action-specific ARARs		facility construction that ensures a perpetual 15-	
	Maintain a 15-ft separation between the bottom of		foot unsaturated zone (RAO) between the zone	
	emplaced waste and the seasonal high-water table of the		of groundwater fluctuation and emplaced	
	uppermost unconfined aquifer, which includes 5 ft of liner		wastes. If the results of the groundwater study or	
	system and 10 ft of geologic buffer consistent with TDEC		demonstration as implemented and approved by	
	0400-11-0104(4)(a)(2).		the FFA parties indicate earthen fill materials	
			must be imported to elevate areas of the site to	
			comply with the added RAO for minimum	
			separation of wastes and groundwater, these	
			requirements will be incorporated into final	
			facility RDWP and RD/RA WP and approved by	
			EPA and TDEC before implementation.	
			Mechanically stabilized earth (MSE) walls will be	
			evaluated as a design option if groundwater	
			measurements indicate that elevating the facility	
			· · · ·	

			is necessary. If the added RAO cannot be achieved by design, then there will be no approval of onsite waste disposal under this ROD and the selected remedy shall be modified."	
DOE Approved Waivers to Environmental Regulations	 Page 3-6. DOE has received a waiver of TSCA 40 CFR 761.75(b)(3) for all alternatives and of TSCA 40 CFR 761.75 (b)(5) for EBCV would be requested under TSCA 40 CFR 761.75(c)(4). This is the requirement to have the waste in the landfill no closer than 50' to the seasonal high groundwater table. Page 3-6. DOE has received an exemption of TDEC 0400-20-11- .17(1)(h), which is also an NRC Low-Level Waste Siting criterion, which states that "the hydrogeologic unit used for disposal shall not discharge groundwater to the surface within the disposal site." DOE states that the engineering design features (geologic buffer, liner, and geosynthetics within the liner), along with the material specifications they must meet (e.g., per RCRA), exceed design requirements for Land Disposal of Radioactive Waste (TDEC 0400-20-11), which does not require any material, liner, or other engineered feature between the waste and the hydrogeologic unit used for disposal. Page 3-69. Waivers are available in many circumstances including situations where an ARAR stipulates use of a particular design or operating standard, but equivalent or better remedial results could be achieved using an alternative design or method of operation. 	Page 3-106 and 3-107. The EMDF has not been designed to be in compliance with Toxic Substances Control Act (TSCA) landfill siting requirements. On Page 9, DOE indicates that the EMDF will be designed to accept TSCA waste. On Page 14, DOE indicates its intention to request a waiver of the TSCA landfill siting requirement with respect to separation of the landfill liner from the historical high-water table (i.e., groundwater). TSCA requires that there be no hydraulic connection between the site and standing or flowing surface water and the bottom of the landfill liner system or, natural in-place soil barrier of a chemical waste landfill be at least 50 feet above the historical high-water table (40 CFR 761.75[b][3]). Construction of a disposal facility anywhere in Bear Creek Valley would not meet this requirement. A TSCA waiver from this requirement will be required under that statute for all of the onsite alternatives. Such a waiver is granted through 40 CFR 761.75(c)(4) by providing "evidence to the EPA Regional Administrator that operation of the landfill will not present an	A TSCA waiver under 40 CFR 761.75(c)(4) is allowed if evidence can be submitted that the landfill operation "will not present an unreasonable risk of injury to health or the environment from PCBs when one or more of the requirements of paragraph (b) of this section are not met." This waiver may be used in situations where equivalent or better results could be achieved using an alternative design or method of operation. DOE justifies a waiver of the TSCA hydrologic conditions requirement on the basis that the EMDF will be at least as protective due to the following design elements, which provide protectiveness exceeding that provided through the siting requirements: -More stringent liner and leachate detection and collection requirements under RCRA - Low permeability vadose zone geologic buffer material as committed to in this ROD.	Partially Accepted. While DOE has granted itself waivers under TSCA for siting a low-level nuclear and hazardous waste landfill in an area where the seasonal high-water table is less than 50 feet to the placement of waste, and they have granted themselves a a waiver from the TDEC and NRC requirement to not site this type of landfill where the groundwater discharges to surface water, the Department has been required to demonstrate that it will be able to engineer a landfill system that will meet the performance standard of a 15-foot separation from the seasonal high-water table and the placement of waste.

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		the environment from polychlorinated		
		biphenyls" In addition to DOE seeking		
		a waiver from the aforementioned		
		TSCA provision, the Department has		
		indicated that it will seek an exemption		
		under the State of Tennessee's		
l		Radioactive Waste Disposal Rule. TDEC		
		0400-20-1117[1] [h]) requires that the		
		hydrogeologic unit used for disposal		
		shall not discharge groundwater to the		
		surface within the disposal site. At each		
		alternative location in Bear Creek		
		Valley, 3-107 groundwater discharges		
		to the surface within the proposed		
		disposal site and will not meet this		
		requirement. An exemption under the		
		state rules will be requested by DOE, as		
		allowed through the state rule TDEC		
		0400-20-0408, whereby the Division		
		of Radiological Health (Department)		
		may "grant exemptions, variances, or		
		exceptions from the requirements of		
		these regulations which are not		
		prohibited by statute, and which will		
		not result in undue hazard to public		
		health and safety or property."		
Principal Threat	Page 2-32. Because the decision documented in this ROD is		Principal Threat Waste: The National Contingency	Accepted. All Principal
	not determining a need to remediate mobile source material,		Plan (NCP) defines a Principal Threat Waste to be	Threat Wastes such as
	liquid or drummed buried waste, or highly toxic soils, the		highly toxic or highly mobile material that	liquid wastes High-Level
	concept of principal threat wastes does not apply to this		generally cannot be reliably contained or would	Nuclear Waste, and Greater
	decision.		present a significant risk to human health, or the	than C Nuclear Wastes will
			environment should exposure occur. They include	be disposed off-site.
			liquids and other highly mobile materials (e.g	
			solvents) or materials having high concentrations	

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			of toxic compounds. No 'threshold level" of	
			toxicity/risk has been established to equate to	
			"principal threat." However. where toxicity and	
			mobility of source material combine to pose a	
			potential risk of 10-3 risk or greater, generally	
			treatment alternatives should be evaluated. EPA	
			expects to use treatment to address the principal	
			threats posed by a site, wherever practicable.	
			DOE has indicated in the ROD (Page 3-112) that	
			liquid waste will be excluded from disposal at the	
			EMDF because it would not meet waste	
			acceptance criteria. Other highly toxic waste, as	
			defined by the WAC, will also be excluded from	
			disposal at the EMDF.	
Remedy Selection	Page 3-58. Selection of the DOE preferred alternative was	Page 3-116 and 3-117. DOE indicates	DOE states in the ROD that 10% of waste will be	Not Accepted.
(On-Site EMDF	based, in part, on the increased transportation risks associated	that site 7c is the preferred location for	shipped off-site. This added risk is not	
versus Off-Site	with the off-site shipment of waste for disposal. When the	construction of the EMDF because it is	incorporated into the remedy selection analysis	
Disposal)	volume of waste and the distance required for disposal are	protective of human health and the	that ultimately resulted in the Department	
	evaluated, the statistical evaluation projects a significant	environment, cost-effective,	selecting on-site disposal.	
	increase in fatalities and injuries resulting from transportation	appropriately compliant with all		
	accidents.	Federal and State requirements, and	Comment from Council Member Smith - A	
		effectively balances the CERCLA	summary of the modeled short-term	
	Page 3-117. The comment implies that the need for a waiver	remedy selection criteria. In addition,	transportation risk to be avoided is that a few	
	means that the alternative is not protective of human health	DOE asserts that the site minimizes	people would have their lives shortened because	
	and the environment or compliant with federal and state	short-term risks to humans through	of their exposures to air emissions from highway	
	requirements. DOE disagrees with this comment. As required	transportation or industrial accidents.	vehicles used, and there would be about one	
	in the EPA guidance document CERCLA Compliance with Other		fatality from a vehicle accident during the	
	Laws Manual, the remedial action selected will attain a	The first statement is inaccurate, as	campaign, plus a few injuries from vehicle	
	standard of performance that is equivalent to that required	DOE will need to seek regulatory	accidents. The differences between alternatives	
	under the otherwise applicable standard, requirement,	waivers and, therefore, the preferred	may be statistically significant, but these are not	
	criteria, or limitation, through use of another method or	alternative is not "compliant with all	risks that most people would see as significant.	
	approach (CERCLA §121[d][4][D]). Waivers are available in	Federal and State requirements." The		
	many circumstances including situations where an applicable	second DOE statement is not supported		
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or relevant and appropriate requirement stipulates use of a	by any data to substantiate the claim. It	The claim of equivalent or better results is not	
particular design or operating standard, but equivalent or	is not apparent that onsite disposal	substantiated. It is based on engineering judgment	
better remedial results could be achieved using an alternative	would minimize industrial accidents,	and modeling, with a modeling approach that is	
design or method of operation.	and traffic accidents are not normally	unvalidated and may not be validated.	
	the focus of a CERCLA evaluation of		
	short-term effectiveness.		
Page 3-109. The current contracts between DOE and the off-			
site disposal facilities include discounts for large volumes of	It is concerning that DOE has		
waste, comparable to what may be expected to be generated.	intentionally inserted qualifications in		
These discounts were included in the RI/FS cost estimate. In	their advocacy for Site 7c in a manner		
response to public comments received, including this one, DOE	that distorts the CERCLA evaluation		
has conducted a more recent analysis on the costs associated	criteria, presumably in order to cast the		
with the Off-site Disposal Alternative. This evaluation	preferred alternative in an		
concluded that off-site disposal is still significantly more	undeservedly favorable light. An action		
expensive than onsite disposal and that the cost ranges of	is supposed to comply with ARARs; the		
both alternatives are within the CERCLA cost range of +50/-30	words "appropriately comply" appear		
percent accuracy. Section 2.14 of the ROD contains more	to be a hedge related to DOE's desire		
information about the recent evaluation of the off-site	to comply only with those ARARs that		
disposal costs.	the action can comply with. The words		
	"use permanent solutions and resource		
The government cannot guarantee any specific waste volume	recovery technologies to the extent		
in any contract negotiations for decades in the future due to	practicable" are not in the CERCLA		
the annual appropriation process, so any assumption that used	evaluation criteria. Treatment cannot		
such a cost savings based on guaranteed volumes would not	be represented as "a principal element		
be appropriate.	of the proposed remedy" when the		
	proposed plan doesn't describe the		
	WAC nor explain how treatment of		
	mercury would be accomplished, much		
	less provide assurance that the		
	treatment would be effective in		
	reducing toxicity or mobility of this		
	contaminant.		

3-124. Comment from the City of Oak Ridge's Environmental Quality Advisory Board (EQAB) -Onsite disposal is not safer. DOE-EM's Preferred Choice is predicated on the idea that onsite disposal is safer than off-site (but they didn't provide backup). EQAB disputes this proposition. Transportation of every kind has gotten much safer with time. In 1990-2009, overall US motor vehicle deaths dropped by half	
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every kind has gotten much safer with time. In 1990-2009, overall US motor vehicle deaths dropped by half	
time. In 1990-2009, overall US motor vehicle deaths dropped by half	
vehicle deaths dropped by half	
(corrected for population growth), from	L. L
2 fatalities per 100 million miles, to 1.	/
At the same time, heavy truck fatalities	- 1
dropped by a quarter, from 571 to 422,	- 1
i.e., about 1.3 per year per million	- 1
people. Source: Statistical Abstract of	- 1
the United States, 2012 ed., p. 694.	- 1
DOE has a good transportation record,	
e.g., reporting zero transit incidents	
(i.e., accidents) sending extremely	/
hazardous waste 1300 miles away to	
the WIPP in Carlsbad, NM. Compared	
to the toxic hazards to residents from	
the ongoing leaching of mercury into	
our underground aquifers in rainy east	
Tennessee, off-site disposal at a dry	
unpopulated site is safer.	
MDF Groundwater Page 3-208. Modeling of groundwater conditions at the sitePage 3-115. DOE should be required to The validation of groundwater modeling isAccepted. DOE has been	ļ
Nodelinghas been performed as part of the Performance Assessmentdevelop landfill waste attenuationdependent on the quality and quantity ofconvinced that the	ļ
and more detailed groundwater modeling is ongoing for the modeling that is calibrated to the available data. The data collected in support of Remedial Investigation they	ļ
design development process. A groundwater model has been defined hydrogeological conditions at the modeling undertaken by DOE for the EMDF undertook was	ļ
developed using the program MODFLOW and has been the EMDF location and which accounts site 7c site is insufficient to confidently predict inadequate to determine if	
calibrated against onsite groundwater and surface water data for the construction of the landfill the EMDF can be constructed	J I

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gathered as part of the design proces		multi-layer protective design. The	the groundwater condition with the proposed	to provide for a minimum
important tool which allows consider	•	modeling would be used to predict the	engineered landfill systems.	15-foot separation
development through construction, f	-	concentration of contaminants at		from the seasonal high-water
conditions. The position of the groun		Points of Compliance.	DOE has collected groundwater data from 8 sets	table and the placement
site is influenced by many factors incl	-		of paired monitor well nests with two of the	of waste. Additional
precipitation and surface water infilt	· · · · ·	The TM and in turn this Proposed Plan	paired well nests located outside of the planned	investigation and modeling
groundwater recharge and flow; surface	ace water flows in nearby	did not include detailed information on	landfill area (one upgradient and another	will occur during the
creeks; and topography, soil, and roc	k conditions beneath the	how DOE will assess the adequacy of	downgradient).	Remedial Action phase. If the
landfill through its development life of	cycle. For this location	site 7c for construction of a low-level		investigation does not
within the Central Bear Creek Valley,	groundwater closest to	nuclear and hazardous waste landfill.	DOE's groundwater elevation data reveal that	support the placement of waste
the landfill is influenced most by surf	ace water infiltration and	The TM should have provided greater	only one location fulfills the ROD requirement to	at the EMDF, DOE will likely
creek groundwater boundaries forme	ed by North Tributary	detail on the Conceptual Site Model	maintain a 15-foot groundwater separation	need to request a ROD
(NT)-10 and NT-11.		(CSM). Development of a CSM is an	standard to land surface distance requirement	modification.
		element of defining environmental	(GW 983/982). DOE believes that the	
The predicted groundwater levels for		problems. CSMs consist of	construction of a berm around the perimeter of	
reduced recharge resulting from the	changes in topography,	understanding the nature and extent of	the landfill which is underlain by a drainage	
installation of liner systems, and surface	ace water controls.	contamination present, the fate of	system will in combination with a 11-foot low-	
These changes will remove groundwa	-	those contaminants in the	permeability landfill cover system and a 10-foot	
local recharge and result in a more un	niform groundwater	environmental setting, and the	low-permeability geologic buffer layer and a 5-	
surface beneath the landfill footprint		potential location of receptors that use	foot multi-layer and composite liner system will	
		or may use the contaminated media.	result in lowering the seasonal high-water table	
The effect of surcharge loads, such as	-	Development of a complete CSM and	to at least 15 feet from waste placed in the	
greater than the existing topographic		then defining the magnitude of the	EMDF.	
for as part of the settlement and stab		impact of the contaminants on		
conducted as part of the landfill desig	yn.	receptors completes the problem	While it is possible that the DOE landfill design	
		definition. More specifically, a CSM	specifications will achieve the 15-foot separation,	
		that identifies the source(s) of the	it appears that the only way to prove or disprove	
		contaminants of potential concern	this claim will be to construct the landfill and	
		(COPC), will also assess the likely	determine if the landfill system lowers the water	
		migration pathways and potential	table or if DOE will need to add fill material to	
		exposure routes, and their ultimate	elevate the landfill bottom to meet the 15-foot	
		fate in the environment. Finally, using	separation requirement.	
		the transport and fate information		
		along with toxicity information, the		
		•		

COPCs are identified for applicable	GW 983/982 is the highest elevation on the
potential receptors.	EMDF. Topographic high areas are generally
	groundwater recharge areas and the distance
A future condition CSM identifies the	from land surface to the water table is commonly
key elements of fate and transport,	larger than in discharge areas, or generally
which include the media that	topographic low areas.
contaminants may move through and	
the receptor that could become	Site 7c is located downhill from Pine Ridge. Pine
exposed to contaminants. The locations	Ridge has a general elevation of approximately
of these receptors are termed point of	1180 feet. GW 983/982 has an elevation of 1015
assessment (POA) or point of	feet. Most of the EMDF site is a groundwater
	discharge area to the Pine Ridge which is
	reflected in the DOE measured depths to
are in the modeled Waste Acceptance	groundwater at the EMDF varying from 58 feet at
Criteria (WAC) development. A POA is a	GW 983/982 to groundwater being expressed at
point at which it is assumed that a	the ground surface at well nests GW-998/GW-999
receptor may come in contact with	under artesian conditions, and all other well
media that may be contaminated by a	nests having recorded measured depths from
potential site 7c EMDF based on fate	land surface to water table elevations of less than
and transport modeling and current	15 feet.
and future site characteristics. POA	
locations are selected based on water	The severe topographic relief from the Pine Ridge
flow directions beneath the site and	to the EMDF (1180 feet to 1015 feet and lower
likely future use scenarios in the	elevations) will result in the groundwater being
vicinity of a potential 7c landfill,	under pressure at the EMDF. There is over 165
resulting in potential exposure to a	feet of elevation displacement which creates a
receptor. Based on characteristics of	hydrologic pressure head. DOE asserts in
the relevant exposure media and	Technical Memorandum #2 that there is
locations, specific exposure scenarios	preferential movement of groundwater laterally
apply to the POAs which are considered	than a vertical upwelling, although five of the
in the development of modeled WAC to	eight well nests demonstrate an upward vertical
ensure protection of human health and	gradient meaning that the measured
the environment. The POC is a	groundwater elevation of the deeper monitor
regulatory-driven requirement and is	well in the well nest pair has a higher

		the basis for future monitoring of groundwater in the regional aquifer. The TM and the Proposed Plan do not provide information on either POAs or POCs. This information as well as a more robust description of the contemplated CSM should have been provided in both of these documents.	groundwater elevation than the shallow nested well.	
Landfill Cover System	Page 3-108. The cover that DOE is proposing for EMDF is not a compacted soil cover, but rather an engineered cover to isolate waste over the long term. In fact, the cover that DOE is proposing for EMDF is consistent with the recommendations made in the article regarding the design of a landfill cover that will withstand long-term threats; the cover does not rely on compacted soil alone. The conclusions of this referenced paper, with respect to the inadequacies of soil barriers are not relevant for evaluating the cover system for the EMDF. Additionally, EMDF will not be abandoned but will remain under long-term institutional control by the DOE. CERCLA requires a review of all monitoring results, the cover integrity, and the effectiveness of land use controls every 5 years.	Page 3-108. DOE asserts that land use controls that are adopted would restrict access to the site and prohibit actions that could penetrate the cover and expose the waste in the closed landfill. This is a highly optimistic perspective that also assumes that the landfill cover and other engineered features incorporated into the landfill will perform as designed for any extended period. See "Compacted Soil Barriers at Abandoned Landfill Sites Are Likely to Fail in the Long Term," by Glenn W. Suter, Robert J. Luxmoore, and Ellen D. Smith, Journal of Environmental Quality 22(2), January 1993.	Comment from Council Member Smith - While it is true that the engineered cover does not rely on compacted soil alone, but soil layers are important elements of the engineered system, and they are vulnerable to a wide variety of degradation mechanisms. (Synthetic layers included in the cover system also are vulnerable to damage.) The performance of the cover to limit infiltration into the waste (and particularly to ensure that infiltration does not exceed leakage through the liner) is a critical element in the long-term performance of the proposed landfill, but there is no assurance of its performance in the face of the forces that can degrade it. The Neptune and Co. analysis of DOE's performance assessment modeling points out that the analysis assumes (and depends on the assumption) that infiltration through the cover will increase by no more than a factor of two. The various degradation mechanisms discussed in the paper cited (and other technical publications on this subject) can result in order-of-magnitude increases, not just doubling.	Accepted.

			This community has much experience with federal	
			agencies (DOE and its predecessors) making	
			commitments that they could not follow through	
			on – and legal obligations that they could not	
			meet due to factors such as insufficient	
			appropriations. DOE already is obligated to long-	
			term institutional control of a number of other	
			sites in Oak Ridge that were determined to be too	
			dangerous to remediate – and that may pose	
			substantial dangers in longer-term control. We	
			would prefer that DOE not add to the long-term	
			burden here when there are other options that	
			would not create long-term challenges.	
			The undependability of federal funding is a reason	
			for requesting a locally controlled fund to assure	
			financial responsibility in the long term.	
			This facility will fail in the long-term, and we don't	
			think we can depend on DOE to clean up the mess.	
Land Use	Page 2-33. The selection of the CBCV site also includes the	Page 3-105. Land Use Designations. In	DOE unilaterally changed the land use designation	Not Accepted.
Designation Change	need to update the potential land use captured in the BCV	this section of the Proposed Plan DOE	to industrial without engaging with the City of Oak	
for Zone 2 in the	Phase I ROD (DOE 2000) that is used to set land use controls	notes that the EMWMF was located in	Ridge. Land use is typically determined at the	
Bear Creek Valley	and remediation goals for Zones 1 and 2. For Zone 1 (the area	the East Bear Creek Valley per the	local government level. The change in land use	
from Recreational	adjacent to the proposed EMDF site), the near-term and long-	recommendation of the End Use	from recreational in zone 2 to industrial should	
to	term land usage for purposes of determining land use controls	Working Group (EUWG) – a group	result in an increase in PILT payment to the city of	
	and setting remediation goals is modified to restricted	composed of citizens from diverse	Oak Ridge and Roane County based on a higher	
	recreational. Land usage in Zone 2, the area proposed for	stakeholder organizations who were	value use. DOE has indicated that they will not	
	construction of EMDF, is changed from recreational use in the	asked to develop recommendations for	support changes to PILT payments.	
	near-term and unrestricted in the long-term to DOE-controlled	end uses of contaminated areas on the		
	industrial use (same as for Zone 3), for purposes of setting land	ORR. Their recommendation at the	Comment from Council Member Smith - "There	
	use controls and determining remediation goals both near-	time was that any CERCLA waste facility	was never any expectation that the land in Bear	
	and long-term, with approval of this ROD.	should be located on or adjacent to an	Creek Valley would be released by DOE for use by	
		area that is already contaminated and	others." This is true, to an extent. The End Use	
				•

	Page 3-56consistent with the recommendation of the End	used for long-term waste disposal.	Working Group land use designations did not	
	Use Working Group). This ROD changes the land use	Absent from this section of the	anticipate that land would be released to others	
	designation for Central Bear Creek Valley as part of this	Proposed Plan is DOE's land use	within a foreseeable time frame. The land use	
	remedy selection. The land use recommendations from the	description for the Central Bear Creek	designations were, however, supposed to indicate	
	End Use Working Group and eventually documented in the	Valley (CBCV) which is DOE's preferred	the types of uses that land could be suitable for in	
	Bear Creek Valley ROD were identified solely to set	location for the EMDF site 7c. Site 7c is	the long-term – well beyond the careers of current	
	remediation levels across in the valley. There was never any	located in the CBCV approximately 1.5	federal employees or city officials. Public	
	expectation that the land in Bear Creek Valley would be	miles west of the EMWMF. It would be	participants in the process agreed that substantial	
	released by DOE for use by others. The land was always	constructed in a Greenfield (Zone 2 of	areas of the ORR would be permanently sacrificed	
	intended to be a buffer between DOE activities and the	Bear Creek Valley), where the current	to waste management or restricted industrial use,	
	public and to provide future opportunities for DOE use.	designated future land use is	and they trusted DOE's commitment to limit the	
		Recreational, and the future land use is	contamination footprint so that other areas would	
	The BCV Phase I ROD indicates that these land uses can be	Unrestricted. If this site is the selected	not be similarly sacrificed. Now DOE is saying that	
	changed in the future if there are new technologies, new	alternative, a change to the future land	federal ownership gives DOE carte blanche to	
	land use requirements, new regulatory requirements, or	use to DOE-Controlled Industrial would	unilaterally declare additional lands as sacrifice	
	subsequent CERCLA decisions.	be required. In addition, on Page 1 of	areas, that past commitments to the community	
		the Proposed Plan DOE indicates that	have no meaning. Public trust is being eroded.	
		site 7c is located in an area not		
		considered for reindustrialization and	"The BCV Phase I ROD indicates that these land	
		reuse. This statement contradicts the	uses can be changed in the future if there are new	
		position of the EUWG and DOE's	technologies, new land use requirements, new	
		support of such a position.	regulatory requirements, or subsequent CERCLA	
			decisions." These provisions were not part of the	
			EUWG agreements.	
EMDF Property	Page 3-177. DOE will maintain the disposal facility forever.	Page 3-73. From Ellen Smith. Back in	A deed restriction devalues property value and	Accepted.
Deed Restrictions		the 1990s, community members who	will have a negative impact on the City's ability to	
	DOE intends to retain ownership of the EMDF site in	participated in the End Use Working	attract and secure outside business investment	
	perpetuity. If DOE transfers the EMDF site out of federal	Group for the Oak Ridge Reservation	with two low-level nuclear and hazardous waste	
	control, DOE will comply with the requirements of CERCLA	worked in partnership with DOE,	landfills within the municipal boundary.	
	Sect. 120(h)(3), as applicable. Deed restrictions will identify	studied the situation, and agreed that a		
	administrative controls necessary to protect the public and the	sensible way to manage some of the		
	integrity of EMDF.	lower-hazard waste material produced		
		during cleanup was to consolidate and		
		contain it within an area of the		

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	Page 3-73. Based on strong state preferences related to site	Oak Ridge Reservation that is already		
	hydrology, the Federal Facility Agreement parties have	permanently dedicated to waste		
	agreed to the Central Bear Creek Valley site for the waste	containment due to its past history.		
	disposal facility. The U.S. Department of Energy (DOE) has	The Central Bear Creek Valley site that		
	indicated in the Proposed Plan that the land use around and	DOE currently prefers for the EMDF		
	including the Central Bear Creek Valley site would have to be	(also the West Bear Creek Valley site		
	changed to industrial use from that designated in the Bear	identified as an alternative candidate)		
	Creek Valley Record of Decision (ROD) (consistent with the	is outside		
	recommendation of the End Use Working Group). This ROD	the bounds of areas that are already		
	changes the land use designation for Central Bear Creek	dedicated to waste management. Its		
	Valley as part of this remedy selection. The land use	establishment would increase the		
	recommendations from the End Use Working Group and	inventory of contaminated land on the		
	eventually documented in the Bear Creek Valley ROD were	DOE Oak Ridge Reservation by the 70		
	identified solely to set remediation levels across in the valley.	acres of the landfill plus associated		
	There was never any expectation that the land in Bear Creek	surrounding areas required as		
	Valley would be released by DOE for use by others. The land	environmental or security buffers and		
	was always intended to be a buffer between DOE activities	would permanently prevent other land		
	and the public and to provide future opportunities for DOE	uses on those areas.		
	use.			
Landfill Underdrain	Page 3-57. DOE's selected remedy has no reliance on	Page 3-107does not support DOE's	DOE accepted the City of Oak Ridge request to	Accepted. DOE understood
	permanent underdrains to intercept the groundwater table.	contention that engineering	not include underdrains in the design of the	that based on the poor
		underdrains beneath the landfill to	EMDF.	outcome at the EMWMF with
	Page 2-35. The need for underdrains is limited to	lower the groundwater table should be		respect to the underdrain system
	consideration under berms. Any/all groundwater intercepts in	employed at this type of facility. DOE		that placement of an
	use during disposal operations are conceptualized as not	has not made the case that the		underdrain at the EMDF
	necessary or operational following closure and will not be	underdrains won't become "clogged"		would not be received
	under the waste.	at some time in the future which would		well and likely would not
		in turn impact the viability of the waste		work as designed.
		cell(s) to effectively contain waste from		_
		release to the environment. In our		
		opinion, the shallow groundwater		
		conditions that are pervasive in the		
		Bear Creek Valley makes this area not		
	1	•		

		viable for placement of a law laws!		
		viable for placement of a low-level		
		nuclear and hazardous waste landfill.		
Surface Water and	Page 3-153. The details of wastewater treatment will be	Page 3-143 and Page 3-144. From Mark	TDEC, (The City of Oak Ridge) and EPA have	Accepted.
Groundwater	developed as part of the design Information on	Watson. I think there's particular	expressed concern that predicted post-	
Management	wastewater treatment, WAC, and discharge limits should be	concerns with the – with the	construction groundwater conditions used for	
	available to the public well in advance of any construction	shallowness of the water table and	preliminary design may not be achievable.	
	planning for EMDF.	what those effects might be. And those	Therefore, a post-ROD field demonstration (see	
		characteristics are important. You've	Sect. 2.14.3) will be performed in coordination	
	Page 2-35. Surface water and groundwater will be managed by	heard from some of the other speakers	with TDEC and EPA, to obtain additional	
	diverting water around the facility and constructing a liner and	on characterization of the waste and	groundwater data that will be reviewed and	
	geologic buffer system that will isolate the facility from	getting that out front. We would – we	evaluated in order to support a final design.	
	groundwater.	would certainly concur with that. But as		
		we look at the – at the water streams	Existing piezometers will be supplemented with	
	Page 2-46. Radiological discharge limits (RDLs) from the EMDF	that may be in the hill, we want to look	additional piezometers that will be installed as	
	landfill wastewater will comply with the 10-5 Risk specified in	at that. I've looked at a LiDAR	part of the Groundwater Field Demonstration in	
	the Dispute Resolution Decision and consistent with TDEC	photograph, and it is very, you know,	the study area of interest. The study area will be	
	0400-40-0303(4)(j) Footnote C, as determined based on site-	very informative as to where we go.	modified to mimic the constructed landfill by	
	specific exposure assumptions.		installing a temporary liner to shed rainwater	
		Finally, what would the city like to	that would otherwise infiltrate into the ground	
	The Dispute Resolution Decision was signed by the EPA	receive out of this? I am concerned	and directing stormwater around the knoll to	
	Administrator on December 31, 2020. It addressed the dispute	about the City's wastewater system.	limit lateral groundwater recharge. Evaluation of	
	between the EPA, TDEC, and DOE regarding the discharge to	And when we disturb these buildings	water levels measured during the study will be	
	surface water of wastewaters containing radioactivity,	and if shifts and then there's an 8-inch	used to support base elevations for the final	
	generated during a response action under CERCLA on the ORR.	rainfall that goes along with that, we	landfill design.	
	DOE is required per the EPA Administrator Decision to	need to be careful as to what impact		
	undertake a "site-specific study, which includes conducting a	may be upon the City's system. We	The design will be as necessary to ensure	
	fish study to assess radionuclides in fish tissue and other	have to be compliant with the Clean	stormflow drains from the demonstration area	
	media in Bear Creek, and evaluate fish consumption,	Water Act, and we've invested millions	toward the tributaries; an upgradient trench will	
	exposure and risk assessment data, to help inform the	of dollars. We're looking at a \$44	adequately move water around the study area.	
	development of PRGs for radionuclides at this site."	million water plant that's coming along	Groundwater monitoring will be required as part	
		with that. But I think that we would like	of ROD implementation.	
	Page 3-67. A full set of characterization data are available	the State of Tennessee and the EPA and		
	and support that the disposal facility can be safely	DOE to give us some protections for	The ROD does not present a definite plan to build	
	engineered to be protective long into the future.	anything that may be released in any	wastewater treatment and interim storage	

	 Page 3-85. All existing and new data from nearly 1000 wells in Bear Creek Valley support the conclusion that any contamination in the valley cannot reach residential areas. The law also requires groundwater monitoring around any disposal facility so any unlikely releases would be identified quickly. The law also requires those releases to be remediated. There is no credible threat to any downstream water users. Page 3-177. The Central Bear Creek Valley Site is not as steeply sloped as other sites considered, thereby minimizing the need for surface water diversion. 	final order or final agreement that comes along.	facilities at EMDF. Neither does the plan discuss anticipated volumes, contaminants, discharge limits, storage capacity needs, or cost estimates. Definitive, long-term wastewater management plans should be included for public review.	
Compliance with Clean Water Act (CWA) Requirements	Page 2-26. Onsite Disposal Alternatives would provide landfill wastewater treatment needed to meet ARARs, including portions of the CWA that address hazardous chemicals and ARARs addressing radiological discharges. That treatment would reduce contaminants to levels required for discharge to Bear Creek or its tributaries.	Page 3-107. DOE has not provided sufficient information on support systems that will be needed for the EMDF operation (i.e., wastewater management ponds, treatment systems, utilities, roads). DOE indicates that a wastewater treatment system will be constructed, however, no other information is provided.	DOE has complied with Oak Ridge's request to discharge treated wastewater to Clean Water Act and TDEC requirements.	Accepted.
Waste Acceptance Criteria (WAC)	 Page 2-39 and 2-40. The WAC will be implemented through the WAC Compliance Plan, a primary document that will provide details regarding the acceptance of waste at the EMDF through the application of WAC limits, ARARs, and FFA agreements, along with more extensive information regarding generating, accepting, and tracking the waste. Administrative WAC are requirements or standards of federal laws and promulgated state laws that are deemed applicable or relevant and appropriate to the hazardous substances, pollutants, or contaminants being addressed by a cleanup action being taken under CERCLA. They also include WAC agreements among the FFA parties (DOE, EPA, and TDEC). Approval of this ROD memorializes these agreements. 	Page 3-146. From Mark Watson. The Waste Acceptance Criteria need to be finalized BEFORE a Record of Decision is signed. DOE needs to provide more details about what kind, and how much waste it intends to put in the landfill. Because some of the waste will remain dangerous for many years, it is critical for the community and the public to understand possible impacts to the public and the environment. DOE's approach of determining the Waste Acceptance Criteria following the issuance of the Proposed Plan denies	DOE partially fulfilled the City's request to define the WAC criteria. The WAC Compliance Plan has not been completed. However, DOE has included EMDF Administrative WAC criteria on Table 2-4. Material that will be excluded from the EMDF are: • Transuranic waste • Greater than C waste • Pyrophoric/detonatable/explosive wastes • Free liquids	Partially Accepted. DOE, EPA, And TDEC must complete the WAC. DOE has determined that certain nuclear wastes are restricted from disposal at the EMDF.

Analytic WAC are numeric limits derived from the work presented in the Performance Assessment for the Environmental Management Disposal Facility Oak Ridge, Tennessee (UCOR LLC [an Amentum-led partnership with Jacobs] 2020) performed under DOE Directives (DOE 2001, 2011, 2013).	the public the opportunity to understand and to offer comment on the waste that would be permitted to be disposed in the EMDF. DOE should be required to provide in the Proposed Plan a process for characterizing waste prior to landfill disposal. Specifically,	 Bulk liquids exceeding 500 ppm PCBs are prohibited. Bulk liquids containing PCBs at or below 500 ppm must be treated such that it no longer contains free liquids. PCB containers with PCB liquids between 50 ppm and 500 ppm are allowed with
Several of the administrative WAC are derived from RCRA and TSCA regulations. For example, hazardous waste must be treated to meet Land disposal Restrictions (ARARs) to be disposed.	DOE should describe the extent of sampling and testing that would be implemented to verify that waste materials are acceptable for disposal in the EMDF.	 additional sorbent material included. Waste shall be limited to prevent nuclear criticality during all phases of waste cell operation, including active waste disposal operations and inactive, post-closure
that: (1) the analysis of release of radionuclides beneath the EMDF that could expose a hypothetical future human receptor 100 to 1000 years post-closure (release scenario), and (2) exposure due to a hypothetical inadvertent human intrusion into the waste 100 to 1000 years post-closure (intrusion scenario) (UCOR LLC 2020).	Page 3-123. In other forums, DOE has stated that it will not publish its waste acceptance criteria (WAC) before the record of decision (RoD). This is unacceptable for a problem that our descendants must live with for centuries. The WAC must be publicly	periods Analytic WAC for EMDF are based on: (1) the analysis of release of radionuclides beneath the EMDF that could expose a hypothetical future human receptor 100 to 1000 years post-closure (release scenario), and (2) exposure due to a hypothetical inadvertent human intrusion into
Page 3-5. The developed WAC are anticipated to require nearly 90 percent of the radiological content in the low volume/highly contaminated waste streams to be sent off- site for disposal, while the lower contaminated/high volume waste streams remain onsite.	disclosed before the RoD. Page 3-111. DOE indicates that Waste Acceptance Criteria (WAC) have not been developed but will be included in	the waste 100 to 1000 years post-closure (intrusion scenario) (UCOR LLC 2020). Based on DOE's modeling the following Analytic WAC limits are imposed for the EMDF:
Page 3-64 and 3-65. About 10 percent of the waste from tearing down the buildings and digging up the dirt is project to be waste that won't meet waste acceptance criteria. It will go by truck and train. That's approximately the experience we've had cleaning up ETTP, and it's what we project for Oak Ridge National Lab and Y-12 also.	approach of determining WAC following the issuance of the Proposed Plan denies the public the opportunity to understand and to offer comment on the waste that would be permitted to be disposed in the EMDF.	Estimated facility average activity concentration at closure (pCi/g) • Tritium 4.6 (pCi/g) • Tc-99 1.6 (pCi/g) • C-14 0.54 (pCi/g)
	 presented in the Performance Assessment for the Environmental Management Disposal Facility Oak Ridge, Tennessee (UCOR LLC [an Amentum-led partnership with Jacobs] 2020) performed under DOE Directives (DOE 2001, 2011, 2013). Several of the administrative WAC are derived from RCRA and TSCA regulations. For example, hazardous waste must be treated to meet Land disposal Restrictions (ARARs) to be disposed. Page 2-42. Analytic WAC for EMDF are based on modeling that: (1) the analysis of release of radionuclides beneath the EMDF that could expose a hypothetical future human receptor 100 to 1000 years post-closure (release scenario), and (2) exposure due to a hypothetical inadvertent human intrusion into the waste 100 to 1000 years post-closure (intrusion scenario) (UCOR LLC 2020). Page 3-5. The developed WAC are anticipated to require nearly 90 percent of the radiological content in the low volume/highly contaminated waste streams to be sent off- site for disposal, while the lower contaminated/high volume waste streams remain onsite. Page 3-64 and 3-65. About 10 percent of the waste from tearing down the buildings and digging up the dirt is project to be waste that won't meet waste acceptance criteria. It will go by truck and train. That's approximately the experience we've had cleaning up ETTP, and it's what we project for Oak 	 presented in the Performance Assessment for the Environmental Management Disposal Facility Oak Ridge, Tennessee (UCOR LLC [an Amentum-led partnership with Jacobs] 2020) performed under DOE Directives (DOE 2001, 2011, 2013). Several of the administrative WAC are derived from RCRA and TSCA regulations. For example, hazardous waste must be treated to meet Land disposal Restrictions (ARARs) to be disposed. Page 2-42. Analytic WAC for EMDF are based on modeling that: (1) the analysis of release of radionuclides beneath the EMDF that could expose a hypothetical future human receptor 100 to 1000 years post-closure (release scenario), and (2) exposure due to a hypothetical induvertent human intrusion into the waste 100 to 1000 years post-closure (intrusion scenario) (UCOR LLC 2020). Page 3-5. The developed WAC are anticipated to require nearly 90 percent of the radiological content in the low volume/highly contaminated waste streams to be sent off- site for disposal, while the lower contaminated/high volume waste streams remain onsite. Page 3-64 and 3-65. About 10 percent of the waste from tearing down the buildings and digging up the dirt is project to be waste that wor't meet waste acceptance criteria. It will go by truck and train. That's approximately the experience we've had cleaning up ETTP, and it's what we project for Oak

Page 3-111. Some of the discussion in the comment on waste	DOE should be required to provide in	• Tritium 3.31E+13 (Ci)
acceptance criteria (WAC) is not relevant to the Oak Ridge NPL	the Proposed Plan a process for	• Tc-99 1070 (Ci)
Site and appears to be from an evaluation of work being	characterizing waste that is deemed	• C-14 47.3 (Ci)
conducted at the Portsmouth Gaseous Diffusion Plant. There	acceptable for landfill disposal.	
are no DUF6 cylinders or nickel barrier material relevant to the	Specifically, DOE should describe the	DUF6 Cylinders were previously stored at ORR.
EMDF decision.	extent of sampling and testing that	Comment from Council Member Smith - In Oak
	would be implemented to verify that	Ridge, these are wastes historically associated
The comment also includes a discussion regarding the	waste materials are acceptable for	with the ETTP, which supposedly will be cleaned
potential need for a Corrective Action Management Unit	disposal in the EMDF. For example,	up before the EMDF would begin operation. But it
(CAMU) to support onsite disposal. The potential for a CAMU	DOE should include defined intervals	does not hurt to list them as excluded, just in case.
was not mentioned in the Proposed Plan, nor is it included in	for sampling waste materials as well as	DOE is taking credit for excluding some other
this ROD. If DOE decides to pursue a CAMU to support the	a description of the material testing	materials that should never be suggested as
management and disposal of mercury-contaminated waste or	program. DOE should also identify	possible candidates for disposal in the EMDF, so
other waste streams in EMDF in the future, additional	certain wastes that will be excluded	there should be no good reason not to list these
regulatory approvals will be required.	from disposal in the EMDF. The	materials as excluded.
	following are waste streams should be	
Page 3-112. Safety-basis WAC will also be developed that	excluded from the EMDF:	Comment from Council Member Smith - There has
takes into consideration the nuclear criticality issues raised	 Enriched Nuclear Material; 	in the past been some concern within DOE and
above. This WAC will be documented outside of the ROD as it	 High Level Waste; 	NRC about the possibility that aqueous transport
is not associated with long-term protection of the	 Transuranic Waste; 	of enriched uranium within a disposal cell, or in
environment.	 Cylinders containing DUF6 oxides or 	groundwater outside the cell, could bring together
	DUF6;	a large enough quantity of enriched uranium to
	 Contaminated nickel barrier 	cause a criticality event. This is a long-term issue.
	materials;	It should be avoidable, but avoidance requires that
	 Waste in containers and other non- 	it be anticipated, and that WAC and facility
	land-based units from being placed in	management criteria are designed to prevent it.
	Corrective Action Management Unit	
	(CAMU);	
	 Placement of liquids in CAMUs; and 	
	 Placement in a CAMU of wastes that 	
	would otherwise be CAMU-eligible.	
	With respect to the above limitations	
	on waste material handling in a CAMU,	
	DOE would need to secure EPA and	

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Security Complex (V-12 DOE/0R/01- 2605&D2/R1), DOE indicates that it intends to secure regulatory approval for land disposal of treated mercury contamination in the proposed EMDF (Site 7c) pursuant to Resource Conservation and Recovery Act (RCRA) standards. DOE will also sek TDEC and EPA approval for establishing a CAMU that will facilitate the movement and treatment of mercury contamination in the proposed EMDF establishing a CAMU dat site 7c, or that it, will not enter circumstance, DOE should be required to agree to the above noted CAMU restrictions.DOE recognizes that the EMDF cannot be construction and Recover standards. DOE will also set to the above noted CAMU restrictions.Page 2-38. The landfill will be sited to provide a minimum 300- for buffer sone between the waste and the Maynardville times de organize to the above noted CAMU restrictions.DOE recognizes that the EMDF cannot be constructed in the Maynardville formation based on its karst geologic characteristics. DOE should be required to agree to the southern portion of the EMDF. In the constructed on the southern portion of the EMDF. In the event the EMDF leaks contaminants will the constructed on ad a bydrogeologic connection to the Maynardville formation based acknowledges that the Maynardville formation based a buffer societ for the EMDF leaks contaminants will the event the EMDF leaks contaminants will the the construction of a data bydrogeologic connection to the Maynardville formation based acknowledges that the Maynardville for the EMDF leaks contaminants will the onstruction of aPartially Accepted. DOE selected site for the selected site for the soptimal in the BCV for to the Ma	1	1	2017 DOE Strategic Plan for Mercury		1
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migrate much faster through this highly Low-level Nuclear and	1	1		C C	
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			conductive geologic unit and discharge to surface waters.	Hazardous waste landfill, site 7c meets the criterion of not being directly connected to the karst Maynardville Formation.
Waste Prohibited in EMDF	 Page 2-41. Waste must be generated as part of a CERCLA action on the Oak Ridge NPL Site or at sites within the State of Tennessee where contamination can be directly related to Oak Ridge NPL Site releases. Transuranic waste, Greater than NRC Class C Waste, pyrophoric/detonatable/explosive wastes, Bulk liquids exceeding 500 ppm PCBs are prohibited, free liquids, and Waste shall be limited to prevent nuclear criticality during all phases of waste cell operation, including active waste disposal operations and inactive, post-closure periods. 			Accepted. Waste that is not attributable to the remediation at the ORR is prohibited from being disposed at the EMDF.
Mercury Treatment and Disposal	Page 3-5. DOE will meet all regulatory requirements pertaining to mercury treatment and onsite disposal of waste, including the Resource Conservation and Recovery Act of 1976 (RCRA) requirements that dictate WAC for mercury. All recovered elemental mercury will not be disposed in any Oak Ridge landfill and will eventually be shipped off-site, subject to availability of a disposition pathway. All mercury hazardous waste as determined under RCRA (waste code D009, as determined by the method specified in 40 CFR 261.24.) will be shipped off-site for treatment and disposal. The wastewater discharge limits for mercury will be 51 ng/L (ppt) as a monthly average concentration (numeric recreational water quality criteria) and 1400 ng/L (ppt) maximum daily limit (numeric fish and aquatic life water quality criteria).	Page 3-142. From Mark Watson. We finally go down to the aspect of the mercury waste. And mercury is a scary thing. We don't really know how it is handled. It doesn't necessarily go into a magic box and then it comes out all right. I think more information on what that process is when you have residual waste in a building, how does that – how does that affect us? Tearing down buildings affects the City of Oak Ridge. When we look at an incident that occurred on K-25 where technetium ended up in the city sewer system, and we're still hauling that waste away 4 years later. I think those kinds of things need to be looked at.	The City of Oak Ridge request for more robust treatment of Mercury contamination was addressed by DOE in the ROD.	Accepted. Big Win!

All discharge water from the EMDF will be treated as	What happens if we do have a	
necessary to meet the most stringent applicable instream	release? And if it's going downstream	
water quality criteria, including recreational, with	to Poplar Creek, we face the EPA. Not	
consideration of the stream mixing zone at the point of	the DOE, we face the EPA. And if that	
discharge. Storage capacity will be provided where	gets into our wastewater plant, then I	
practicable in order to manage water during storm events.	have the \$10,000 a day fines.	
	Just, and this is a serious matter,	
	because as of today we received a	
	filing by Tennessee River Keepers out	
	of Alabama, and they have sued the	
	city for stormwater overflows and	
	sewer discharges that have occurred in	
	the past based on public records. So,	
	we need to look at what those impacts	
	are on the community.	
	Page 3-114. DOE notes in the Mercury	
	Strategic Plan that its remediation	
	efforts over the past 20 years at the	
	ORR have not resulted in acceptable	
	mercury concentrations in fish samples	
	taken from the Upper East Fork Poplar	
	Creek (UEFPC). The regulatory limit for	
	methyl mercury is .3 mg/kg (ppm -	
	parts per million) in fish tissue. Mercury	
	contamination is present in the soil,	
	sediment, water, biota and building	
	structures. Potentially compounding	
	the mercury contamination concern is	
	DOE's plan to demolish several process	
	facilities totaling 1.8 million square feet	
	at the Y-12 complex that contain both	
	· · ·	

_	radioisotopes and mercury	
	contaminants.	
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	DOE estimates that total loss of	
	mercury to the environment since	
	operations commenced at the ORR to	
	be in excess of 2 million pounds. DOE	
	asserts that it will seek to construct a	
	water treatment facility in the near	
	proximity to Outfall 200 in the Y-12	
	Complex for mercury removal. DOE	
	believes that a significant portion of	
	Mercury contamination is located at	
	the Y-12 complex, although the	
	treatment facility will also serve to	
	remediate Mercury contamination	
	from other locations on the ORR.	
	DOE considers the remediation of	
	Mercury to be a high priority. Mercury	
	contamination is a significant issue at	
	the ORR and one that needs further	
	assessment relative to a decision to	
	dispose of Mercury wastes in the	
	EMDF. Specifically, DOE should	
	undertake further investigations to	
	ascertain the type of Mercury forms	
	present at ORR. Mercury exists in	
	various forms at the ORR. The toxicity	
	of mercury varies by forms. DOE asserts	
	in the Mercury Strategy that most	
	typically mercury exists due to its	
	stability in a "mercury II valence state	
	versus the mercury I valence state,	

		from the more soluble inorganic		
	, I I I I I I I I I I I I I I I I I I I	mercury (II) compounds (e.g., mercuric		
	,	oxide, HgO) to the least soluble,		
	,	mercuric sulfide (HgS, cinnabar), as well		
	,	as (more sparingly) organic		
	,	methylmercury compounds and, finally,		
	,	a portion is present as elemental		
	,	mercury. Depending on the location,		
	,	any of these mercury compounds may		
	,	be dominant in soils (with the		
	,	exception of methylmercury, which is		
	,	typically present in very low		
	,	concentrations in soils, usually		
	,	representing far less than 1 percent of		
	ļ	total mercury)." The City of Oak Ridge		
	ļ	will want to ensure that treatment		
	ļ	technologies proposed to remediate or		
	,	stabilize mercury are effective for all		
	ļ	forms and that these technologies are		
	ļ	effective for stabilizing the		
	ļ	physicochemical form(s) of mercury to		
	ļ	which it is applied and will remain		
	ļ	stable over the long term in the setting		
		where it is placed.		
Post Landfill Closure	Page 1-7. Because this selected remedy will result in hazardous	Page 3-118. DOE has indicated that	The ROD requirement to place institutional	Accepted. DOE will be
Long-Term	substances, pollutants, or contaminants remaining on site	they will assume long-term	controls at the EMDF devalues the landfill acreage.	responsible for the Operations
Monitoring	above levels that allow for unlimited use and unrestricted	stewardship of the EMDF following		& Maintenance of the EMDF
	exposure, a statutory review will be conducted within 5 years	landfill closure.		in perpetuity.
	after initiation and at least every 5 years to ensure the remedy			
	will be protective of human health and the environment, as			
	long as hazardous substances, pollutants, or contaminants			
	remaining onsite above levels that allow for unlimited use and			, I
	unrestricted exposure remain. DOE will submit the results of			
	these 5-year reviews for EPA and TDEC approval in accordance			

Ridge NPL Site.Page 3-118. DOE agrees with the comment. This ROD requires that DOE implement long-term maintenance, surveillance, and monitoring of EMDF to prevent access to the waste in the future for as long as the waste remains a threat to human health or the environment. DOE will implement institutional controls at EMDF to prevent access to the waste in the future for as long as the waste remains a threat to human health or the environment. DOE will implement institutional controls at EMDF to prevent access to the waste in the future for as long as the waste remains a threat to human health or the environment. DOE bas conducted a more recent analysis ion the costs associated with the Off-site Disposal Atternative. This evaluation concluded that off-site Disposal Atternative. This evaluation concluded that off-site disposal and that the cost range of 50/3 percent accarcey. Section 2.14 of the Record of Decision contains more information about the recent evaluation of the off-site disposal costs.Page 3-147. From Mark Watson. DOE did not incorporate cost savings from guaranteed waste volume shipments to off-site disposal option does not include an assessment of cost differential shipped to an off-site disposal algonal durant the selection of DDE's preferred alternatives are within the CERCIA resort alone. The key other factors were be neased transportation risks to communities across the country and the ability to ensure a safe disposal facility with uninterrupted service to support the needed cleanup in OAR Ridge for the decades required. These other factors were considered by DOE to be very important to local and cross.As DDE noted, greenhouse gas emissions are not normally part of a CERCIA analysis. DOE is bringing the on off-site disposal land that the selection of DDE's prefered alternatives are otto as assessment of cost savings <br< th=""><th></th><th>with the requirements of the CERCLA/NCP and FFA for the Oak</th><th></th><th></th><th></th></br<>		with the requirements of the CERCLA/NCP and FFA for the Oak			
that DOE implement long-term maintenance, surveillance, and monitoring of EMDF in compliance with ARARs for as long as the waste remains a threat to human health or the environment. DOE will implement institutional controls at EMDF to prevent access to the waste in the future for as long as the waste remains a threat to human health or the environment.As DOE noted, greenhouse gas emissions are not normally part of a CERCLA analysis. DOE is bringing the waste remains a threat to fixed Biopsal is still significantly more expensive than onsite disposal and that the cost range of 50/-30 percent accuracy. Section 2.14 of the recent evaluation of DOE's preferred alternatives are within the recent evaluation of DOE's preferred alternative was not based on cost alone. The key ther factors were the increased transportation risks to communities across the country and the ability to ensure a safe disposal facility with uniterrupted service to support the needed cleanup in Oak Ridge for the decades required. These other factors were the record waste the ability to ensure a safe disposal facility with uninterrupted service to support the needed cleanup in Oak Ridge for the decades required. These other factors were thereaded transportation risks to communities across the country and the ability to ensure a safe disposal facility with uninterrupted service to support the needed cleanup in Oak Ridge for the decades required. These other factors were thereades transportation risks to communities across the country and the ability to ensure as the disposal facility with uninterrupted service to support the needed cleanup in Oak Ridge for the decades required. These other factors were the analysis fails to acknowledge that earthmoving and other construction activity here in Oak RidgeNot Accepted.Our cost alow the decades required. These other factors were 		Ridge NPL Site.			
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country communities. on existing EnergySolutions would be needed at a western disposal site on		country communities.			
contractual pricing with other DOE relatively flat land (far less need for grading) in a			• •		
Page 2-56. DOE re-evaluated costs and then evaluated two sites, our technical experience with setting where it would not be necessary to install		-		÷ ,	
additional criteria, the production of greenhouse gases waste densities, and quoted railroad complex systems for water control. Also, it fails to					
(impact to the environment as part of the short-term costs, EnergySolutions is confident account for the greenhouse gas implications of the					
effectiveness criteria) and impacts to reindustrialization (an that it can support the DOE with off- loss of carbon storage provided by the Tennessee		effectiveness criteria) and impacts to reindustrialization (an	that it can support the DOE with off-	loss of carbon storage provided by the Tennessee	

October 2021

element of socioeconomic impacts through the NEPA criteria).	site disposal at significantly lower	forest land disturbed to create the landfill	
The re-evaluation of costs resulted in verification of the RI/FS	costs than estimated by DOE for off-	(permanent removal in the case of the landfill site	
costs, that is, off-site disposal costs are approximately double	site disposal.	and possibly just temporary removal in the case of	
the onsite disposal costs. Both cost estimates were		lands disturbed for acquisition of soil and rock for	
determined to be higher due to ongoing delays in a decision	Page 3-213. Waste Control Specialists	landfill construction and operation.	
for waste disposal (resulting in significant estimate escalation).	(WCS) is pleased to provide comments		
	on the subject document, hereinafter		
	"proposed plan." We believe that the		
	preferred remedy – the development		
	of a new disposal cell at Central		
	Bear Creek Valley – should be re-		
	evaluated in light of the availability of		
	existing commercial disposal options		
	such as the WCS facility in Andrews,		
	Texas. As DOE is fully aware, our		
	facility houses both a landfill fully		
	permitted under the Resource		
	Conservation and Recovery Act		
	(RCRA), subtitle C, which can accept		
	low activity radioactive waste up to		
	approximately 10% of the Class A limit		
	and a Federal Waste		
	Disposal Facility (FWF) designed,		
	permitted, and constructed for the		
	disposal of Class A, B and C Low-Level		
	Radioactive Waste (LLW) a		
	If DOE had conducted a fuller		
	exploration of our facilities, we could		
	have provided a more realistic picture		
	of off-site disposal costs. The proposed		
	plan states that the cost of off-site		
	disposal would be in a range of \$675-		
	\$767 per cubic yard in present worth		
1		1	1

2015 dollars. Our experience suggests that the true costs at WCS or other commercial disposal facilities would more likely fail in the range of \$150- \$300 per cubic yard (depending on soil and debris muk); transportation costs would be between \$125 and \$180 per cubic yard (depending on soil and debris muk); transportation costs would be between \$125 and \$180 per cubic yard (dependent) and debris muk); transportation costs would be between \$125 and \$180 per cubic yard (dependent) significantly beyond the estimated 75000 cubic yards and could well, given current uncertainties in total volumes to be remediated, estimated 75000 cubic yards and could well, given current uncertainties in total volumes to be remediated, estimated 75000 cubic yards and could well, given current uncertainties in total volumes to be remediated, estimated 75000 cubic yards and could well given current uncertainties in total volumes to be remediated, estimated 7500 cubic yards and could and through the lifetim of the peraverment with a fully		
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		do not believe that the transportation statistics that were used are truly indicative of the US experience with safe transportation of radioactive waste		
Economic Impact of On-Site Disposal	Page 3-4. There is an economic benefit to the area through jobs from the EMDF construction project. Page 3-7. To support off-site disposal, a waste rail loading facility has been proposed for the former K-792 area at ETTP by Energy <i>Solutions</i> . This proposed alternative would have negative impacts to reindustrialization at ETTP and is inconsistent with future development goals of the site. The current rail spurs at ETTP that would be needed for future rail transportation of waste traverse through the heart of the ETTP site. The spurs intersect and are adjacent the main roadways. The spurs cross through and are adjacent to land parcels that have already been transferred out of DOE ownership and are planned for future development and are actively being marketed to attract future tenants. A Manhattan Project National Park is being developed adjacent to the main north- south rail line. DOE's current goal is to transfer all of ETTP out of DOE ownership and for it to be beneficially reused. The creation of a waste handling facility is inconsistent with this goal and a deterrent to future beneficial reuse of the site. The socioeconomic impacts associated with the construction and operation of EMDF to support cleanup of ORR was evaluated by the Howard H. Baker Center of Public Policy at the University of Tennessee (University of Tennessee 2015). Construction and operation of this facility were estimated to have a significant positive economic impact on the Anderson (including the city of Oak Ridge), Roane (including the city of	 waste. Page 3-143. From Mark Watson. And, you know, I just did a quick internet search. Everything that we put down is in the paper these days. And when we label a low-level waste landfill and it comes out Oak Ridge nuke dump, it becomes really hard for me to attract new industry and reindustrialization of ETTP without being able to look at those and how our message is conveyed out to neighboring communities. Page 3-149. From Mark Watson. As City Manager, I am deeply concerned about the negative public perceptions about Oak Ridge that I have observed as an 8-year member of this community. Such perceptions have adversely impacted growth and development, not only in our community, but in the East Tennessee region. Most everyone has joked about Oak Ridgers' reputation as "glowing in the dark," but we have experienced how this image and environmental misunderstanding puts us at a competitive disadvantage with lost opportunities for new industries, industrial expansions, and population 	DOE does not agree with the city of Oak Ridge's assessment of negative economic impact from the addition of the EMDF within the municipal boundary. Comment from Council Member Smith - In view of DOE's insistence that the EMDF would not adversely affect economic development in Oak Ridge, it is interesting to see DOE's emphatic claims about the detrimental economic effects of a rail transport support facility (for off-site shipment) that some of us think might have economic benefits to the city. What part of CERCLA gives DOE the authority to unilaterally decide what private land uses are and are not compatible with future development on private land in the city? Regardless, this criticism is out of date, since Kairos Power is now planning a reactor facility on the K-33 site that the Draft ROD says (in Section 2.14.1) needs to be maintained with a campus-like "feel." With or without the Kairos Power project, it is not obvious that active rail operations on the ETTP site would deter other activities, as DOE claims.	Not Accepted.

Oak Ridge), and Knox Counties region as measured by personal	growth. It is not unusual for industrial
income, sales and use tax revenue, and employment.	prospects to ask about Internet stories
	from local media outlets about Oak
Programmatic cost savings in implementing onsite disposal	Ridge's nuclear legacy. Although this
instead of off-site disposal would enable quicker remediation	nuclear legacy has enhanced the
progress at individual sites, allowing reuse of property at Y-12	quality of our workforce it's hard to
and ORNL and resulting in additional benefits to the local	dispute a headline that labels a "low
community.	level waste landfill" as the "Oak Ridge
	Nuke Dump" (Knoxville News Sentinel
Page 3-6. DOE can find no evidence that expansion of disposal	7/27/2016). Private companies are
capacity would have negative consequences on property	looking for reasons to eliminate your
values or economic development in Oak Ridge.	site and sensationalized media like this
	makes recruiting industry very difficult
Page 3-67. The site selected in the Central Bear Creek Valley	at times. In fact, a neighboring
for the Environmental Management Disposal Facility (EMDF)	community advised they were one of
provides a controlled location within the Oak Ridge National	two finalists for a very large brewery
Priorities List Site and is located in an area that is not being	project worth 600 jobs and millions of
considered for reindustrialization or reuse.	dollars of investment in the Knoxville
	region. The prospect selected the city
Page 3-123. As discussed in the Proposal Plan, Onsite	in North Carolina and stated one
Disposal would have the greatest effect on local	reason was that his spouse was afraid
socioeconomic factors. From design, engineering,	of proximity to Oak Ridge!
construction, 20 plus years of operation, closure and many	
years of post-closure care, local jobs would be created in the	Page 3-150. From Mark Watson. DOE
east Tennessee area. Off-site disposal also would generate	should be required to provide payment
jobs, but the majority of the jobs would	in lieu of taxes on the proposed
not be local. The transportation of Oak Ridge NPL Site	landfill and associated facilities that
CERCLA waste to disposal facilities in the west would	are equal to the taxation of a
generate jobs for the transportation companies, but this does	comparable industrial landfill. The
not equate to local jobs. Some local jobs will be needed for	Oak Ridge property is valued at
packaging and loading waste, but obviously no jobs will be	agricultural value for PILT purposes.
needed for construction and operation of the EMDF.	Communities such as Andrews, Texas
	are receiving over \$8 million annually
Page 3-177. The site selected in the Central Bear Creek Valley	in offset fees. Such a requirement

for the Environmental Management Disposal Facility (EMDF) would help offset the economic opportunity costs associated with changing the future land use designation of the location and surrounding area, from the current recreational and future unrestricted use designation. DOE' intent to seek a waiver to land-use designation. DOE' intent to seek a waiver to land-use designation. DOE' intent to seek a waiver to land-use designation Do' intent to seek a waiver to land-use designation DOE' intent to seek a waiver to land-use designation. DOE to hammer out a mutually acceptable (and technicable) set of the future land with the citizens who devoted many hours of their future land use designation DOE' so waiver to land-use designations DOE's obtained by some in the local Loommunity as a breach of faith with the citizens who devoted many hours of their future land use designation for DOE's obtained by racticable) set of end-use designation for DOE's obtained by acceptable (and technicable) set of end-use designation for DOE's obtained by acceptable (Bige lands, with the expectation that DOE would achieve sufficient cleanup to support the designated uses. A requirement that annual financial assurance payments be continued to be paid by the federal government for the Hierime operation of the proposed landfill. An amendment to the 80RCE conservation easement that will allow utility corridor easements for the development of industrial parks and facilities for the community. This easement was neglicited without any city involvement, and thus places be yet.			
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easement was negotiated without any city involvement, and thus places the			
city involvement, and thus places the			
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city at a competitive disadvantage by			
		city at a competitive disadvantage by	

		not allowing normal growth "outside		
		the gates."		
		Page 3-210. From Ron Woody (Roane		
		County). So let's, if we're going to do		
		it, and we're going to it here, I say let's		
		do it right. Let's work on the leachate		
		system. You know, we went from the		
		collection, hauling it off, to now we		
		have to pump it off. So we go directly		
		into a, you know, municipal		
		wastewater system. So there's a lot of		
		concerns that I still have representing		
		Roane County's 52,000 residents. And		
		just to say it again, you know – and		
		I've said this in a couple of venues – as		
		Tennessee has grown in population,		
		Roane County has shrunk in our		
		population. Part of it is probably due		
		to perception, part of it may be due to		
		reality, the perception of what		
		happened to us at the TVA Kingston		
		ash spill, and also the perception since		
		two of these three facilities of DOE		
		are, of course, located in Roane		
		County, and we're downstream of all		
		of it.		
Operation of the	Page 3-74. DOE does not agree that the capacity of the	Page 3-120. EQAB is unimpressed by	July 8, 2019, letter from TDEC to DOE (Dave	Not Accepted. It is evident
EMWMF	Environmental Management Waste Management Facility	DOE's past performance at the existing	Alder). "Our concerns begin with the design,	from TDEC's comments that
	(EMWMF) has been wasted or that operations at EMWMF	EMWMF, which has wasted much of its	construction and operation of the DOE-OR	DOE is the only
	have been mismanaged. Since EMWMF began operations in	design capacity due to	Environmental Management Waste Management	government entity that
	2002, about 200,000 waste shipments have been made safely	mismanagement. Hence EQAB is	Facility landfill (EMWMF landfill) that began	believes the EMWMF
	to the facility and approximately 78 percent of the landfill capacity has been used to date. DOE has sanctioned	unhopeful that yet another waste dump (confusingly termed "EMDF" in	receiving waste in 2002. The EMDF landfill and the EMWMF landfill are in similar geologic	has been operated well!
	עם במשמרוני המג שפרה שביע נט שמנפי שטב המג אמרכווטחפט			

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from experts in the construction and operation of disposal facilities, DOE-Headquarters, and the environmental regulatory agencies. Results of the independent reviews have	the Plan) in the neighborhood would be run any better. It is always fair and prudent to evaluate past performance as a factor before making any decision, not only one as weighty as this.	settings with similar physical conditions. TDEC is expressing many of the same concerns for the EMDF landfill site as it expressed for the EMWMF landfill site. These concerns range from the initial site characterization through design, construction and ultimately disposal of waste at the EMDF landfill, if built. The EMWMF landfill site is located in an area with groundwater near the land surface.
		TDEC was/is concerned that groundwater at the EMWMF Landfill site will be close enough to the ground surface that it has/will affect the EMWMF landfill's geologic buffer. TDEC was concerned that ground water would rise to the level of the landfill liner and above. DOE-OR relied on computer modeling to demonstrate to TDEC and EPA that the construction methods used to build the EMWMF landfill would lower the groundwater levels beneath the site and eliminate any ground water impact on the EMWMF landfill geologic buffer. TDEC and EPA approved the EMWMF landfill site for construction based on results of the DOE-OR ground water modeling. All parties learned during construction that the groundwater levels at the EMWMF landfill site were considerably higher than predicted by the ground water model.
		Beginning with the construction of the EMWMF landfill continuing through the operation of the EMWMF today, several issues have come to light at the EMWMF landfill:

• The model forecasted the groundwater elevation under the EMWWF landfill would be below the EMWWF landfill would be groundwater level around the EMWWF landfill was not accurate. DOE-OR reports indicate the groundwater level has risen above the design criteria for the geologic buffer. For the EMWMF landfill. • Because the groundwater level under the EMWMF landfill was higher than predicted, the engineering design for the EMWMF landfill be modified to address the potential for ground water to address the potential for addredrain system was installed beneath the EMWMF landfill to "intercept" groundwater. The goal of underdrain is nan attempt to permanently lower or "suppress" the groundwater beneath a landfill is not allowed during construction of a permitted Subtitle D landfill. If menesses because the "underdrain" eliminates the ability to monitor ground water for releases for the landfill. However, TDEC made an exception for this DOE- OC corrective action at the EMWMF landfill geologic with the belief the EMWMF landfill geologic with the belief the EMWMF landfill geologic with the belief the EMWMF landfill geologic buffer would not be impacted and the landfill would not have any releases to ground water. 		
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buffer would not be impacted and the landfill		allow DOE-OR to meet its waste disposal needs
		with the belief the EMWMF landfill geologic
would not have any releases to ground water.		buffer would not be impacted and the landfill
		would not have any releases to ground water.

		 Additional ground water modeling predicted 	
		the underdrain system would permanently lower	
		groundwater under the EMWMF landfill. The	
		underdrain discharges groundwater. beneath a	
		portion of the EMWMF landfill, but there is still	
		uncertainty regarding the impact of groundwater	
		levels under other parts of the landfill.	
		 Rainwater that falls into the EMWMF landfill 	
		carries waste constituents into Bear Creek.	
		Additionally, TDEC is concerned groundwater	
		discharged through the EMWMF landfill	
		underdrain may send even more contaminated	
		water to Bear Creek.	
		• The existing groundwater monitoring network	
		for the EMWMF landfill has been unable to	
		provide ground water data to determine if the	
		EMWMF landfill groundwater	
		protection standards have been exceeded. TDEC	
		persuaded DOE-OR to add make some necessary	
		ground water monitoring improvements.	
		However, installation of a standard landfill	
		ground water monitoring network for the	
		EMWMF landfill has not been completed."	
Natural Resource	Page 3-56. The Natural Resources Damage Assessment (NRDA)	The city should continue to advance arguments to	Accepted.
Damage	provisions of CERCLA do consider issues such as the value of	compel DOE to pay damages for injuries sustained	
Assessment	lost ecosystem services or impacted natural resources, but this	from the construction of the EMDF.	
	is a separate regulatory process from the evaluation of a		
	proposed remedy under CERCLA. The NRDA provisions of		
	CERCLA are generally addressed at or near the conclusion of a		
	remedial action to address the loss of natural resource		
	services that occurred before and during the implementation		
	of the remedial action. Impacts caused directly from the		
	implementation of a remedial action are excluded from NRDA		
	evaluations.		

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Payment in Lieu of Taxes (PILT)	Page 3-143. Pursuant to Federal statute, DOE may receive applications from certain state and local governments for payments in lieu of taxes (PILT) and reach agreement to make payments not to exceed the value of taxes that would have been payable for such real property in the condition in which it was acquired. The Oak Ridge Reservation was acquired in 1942 and 1943 and was predominantly assessed for tax purposes as agricultural property. DOE has current PILT intergovernmental agreements with the City of Oak Ridge as well as Roane and Anderson Counties, which have all demonstrated self-sufficiency over time; those annual agreements define the terms and conditions of PILT payments. Comprehensive Environmental Response, Compensation, and Liability Act of 1980 CERCLA) remedial	Page 3-144. From Mark Watson. We presently receive compensation in the form of a PILT payment for DOE lands within here. If we create a low-level waste landfill that's going to be here permanently, let's put it on at a proper value for a landfill and add that into the community base as far as the city is concerned.	DOE does not agree with the city of Oak Ridge's assessment that the PILT should be increased based on the changed land use designation from recreational to industrial by the addition of the EMDF within the municipal boundary.	Not Accepted.
	action decisions cannot play a role in the determination of PILT payments.			
NEPA	 Page 3-85. An Environmental Impact Statement is a document conducted under the National Environmental Policy Act of 1969 (NEPA). DOE decided years ago that the Remedial Investigation/Feasibility Study under CERCLA augmented with NEPA values is the preferred documentation for making environmental cleanup decisions as the two types of documents are very similar and serve the same purpose (DOE 1994). Page 3-115. The NEPA values included in the evaluation of alternatives, but not specifically required in the CERCLA evaluation criteria, include socioeconomic impacts, land use, environmental justice, irreversible/irretrievable commitment of resources, and cumulative impacts. 	Page 3-148. From Mark Watson. DOE fails to adequately integrate NEPA analysis into the CERCLA process. DOE has limited its assessment of National Environmental Policy Act (NEPA) from the proposed site 7c EMDF to impacts on land use. This approach fails to integrate NEPA requirements within the CERCLA process per DOE's own requirements (DOE Order 5400.4, issued October 6, 1989.) The Proposed Plan does not include a thorough assessment of the potential socio- economic impacts on the surrounding communities from the proposed EMDF. The few paragraphs in the "NEPA Values" section are incomplete, and do not address any of the questions and	DOE believes that it has complied with NEPA requirements through incorporation of NEPA data into the CERCLA RI/FS. DOE seeks to assess socio- economic impact on a regional scale and choosing not to consider the negative impact that has been ongoing in the city of Oak Ridge and Roane County for decades from the placement of the EMWMF and now the EMDF.	Not Accepted.

comments submitted by the city in its report and transmitted to DOE in my July letter. Nor is the City's Community Impact Assessment referenced or acknowledged. This lack of a thorough NEPA assessment underscores the need to re-examine DOE's policy of using NEPA-like criteria in CERCLA	
July letter. Nor is the City's Community Impact Assessment referenced or acknowledged. This lack of a thorough NEPA assessment underscores the need to re-examine DOE's policy of	
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acknowledged. This lack of a thorough NEPA assessment underscores the need to re-examine DOE's policy of	
NEPA assessment underscores the need to re-examine DOE's policy of	
need to re-examine DOE's policy of	
decision making. In this case, the policy	
is not covering the necessary aspects of	
NEPA relevant to facility siting.	
Page 3-115. DOE needs to acknowledge	
the potential for adverse effects on the	
host community of Oak Ridge, including	
the opportunity cost from businesses	
unwilling to locate near a	
radioactive/hazardous waste disposal	
site, resulting from negative publicity about the landfill.	
Page 3-123. DOE-EM's analysis neglects	
Central Bear Creek Valley's substantial	
long-term future value to the city as	
greenspace; hence it is not a proper full	
cost: benefit analysis as defined by	
NEPA. It should also factor in that	
ecosystem services provided by the	
greenfield as-is (forested) to the	
community, which EQAB estimates are	
worth roughly \$0.5M/year, or ~\$30M	
present value. DOE grossly undervalues	
this greenfield at less than 1/10th of	
that. (EQAB notes this problem of	

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	undervaluing ORR land applies to PILT,	
	too.)	

Acronyms

- ARAR applicable or relevant and appropriate requirement
- BCV Bear Creek Valley
- BCBG Bear Creek Burial Grounds
- CAMU Corrective Action Management Unit
- CBCV Central Bear Creek Valley
- CEQ Council on Environmental Quality
- CERCLA Comprehensive Environmental Response, Compensation, and Liability Act of 1980
- COPC Contaminants of Potential Concern
- CSM Conceptual Site Model
- CWA Clean Water Act
- CY Cubic Yards
- D&D deactivation and decommissioning
- DOE U.S. Department of Energy
- DOT U.S. Department of Transportation
- EBCV East Bear Creek Valley
- ELCR Excess Lifetime Cancer Risk
- EM Office of Environmental Management
- EMDF Environmental Management Disposal Facility
- EMWMF Environmental Management Waste Management Facility
- EPA U.S. Environmental Protection Agency
- ETTP East Tennessee Technology Park
- EUWG End Use Working Group
- FFA Federal Facility Agreement
- FFS Focused Feasibility Study
- FS Feasibility Study
- FY Fiscal Year

GW

HI

К

LCRS

LDR

LLW

MCL

MSE

NCP

Ng/L

NPL

NRC

NT

OMB

- Groundwater Hazard index hydraulic conductivity leachate collection and removal system land disposal restriction low-level waste LLWDDD Low-Level Waste Disposal Development and demonstration LWTS Landfill Wastewater Treatment System Maximum Contaminant Level Mechanically stabilized earth National Oil and Hazardous Substances Pollution Contingency Plan nanograms/Liter = Parts Per Trillion NEPA National Environmental Policy Act of 1969 NNSA National Nuclear Security Administration NNSS Nevada National Security Site National Priorities List **Nuclear Regulatory Commission** NRDA Natural Resource Damage Assessment Northern Tributary Office of Management and Budget OREM Oak Ridge Office of Environmental Management **ORERP** Oak Ridge Environmental Research Park ORNL Oak Ridge National Laboratory
- ORR **Oak Ridge Reservation**
- ORSSAB Oak Ridge Site Specific Advisory Board
- OSHA Occupational Safety and Health Administration
- POA Point of Assessment
- PILT Payment in Lieu of Taxes
- POC Point of Compliance

- PCB Polychlorinated biphenyl
- PCCR Phased Construction Completion Report
- PRG Preliminary Remediation Goals
- RAO Remedial action objective
- RAWP Remedial Action Work Plan
- RCRA Resource Conservation and Recovery Act of 1976
- RDR Remedial Design Report
- RI Remedial Investigation
- ROD Record of Decision
- RWCM Radioactive Waste Management Complex
- S&M surveillance and maintenance
- SOWA Safe Drinking Water Act of 1974
- T& E threatened and endangered
- TBC to be considered
- TCLP toxicity charact eristic leaching procedure
- TDEC Tennessee Department of Environment and Conservation
- TM Technical Memorandum
- TRU transuranic
- TSCA Toxic Substances Control Act of 1976
- TSDRF treatment, storage, disposal, and recycling facility
- UCL upper confidence limit
- UEFPC Upper East Fork Poplar Creek
- UPF Uranium Processing Facility
- U.S. United States
- WAC Waste Acceptance Criteria
- WBCV West Bear Creek Valley
- WCS Waste Control Specialists LLC
- Y-12 Y-12 National Security Complex